

HY-BRID LIFTS™

BY CUSTOM EQUIPMENT INC

MAINTENANCE & TROUBLESHOOTING MANUAL
SELF-PROPELLED AERIAL WORK PLATFORM

SUPO-611
REV N



HB-1030

HB-1430

SERIES II

NOTES

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If There Is A Question About Application And/
Or Operation, Contact:

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Original instructions written in English

The purpose of this Maintenance Manual is to provide qualified service personnel with information for servicing and maintaining Hy-Brid Lifts. All information in this manual must be read and understood before any attempt is made to service this machine.

The operation and safety manual is considered a part of the work platform and contains instructions and operating procedures essential to properly and safely operate the Custom Equipment Hy-Brid Lift. Users must read and understand all information in the Safety and Operations Manual before operation.



**THE OPERATION AND SAFETY MANUAL MUST BE READ
AND UNDERSTOOD PRIOR TO OPERATING THE MACHINE.**

- The user/operator should not accept operating responsibility until the manual has been read and understood as well as having operated the lift under supervision of an experienced and qualified operator.
- Because the manufacturer has no direct control over machine application and operation, proper safety practices are the responsibility of the user and all operating personnel.



**ANY MODIFICATION ON THIS MACHINE WITHOUT THE EXPRESS
WRITTEN CONSENT OF THE MANUFACTURER IS PROHIBITED.**

Fall Protection Notice

The guardrail system around the perimeter of the platform is the fall protection system for self-propelled elevating work platforms per the American National Standards Institute ANSI/SIA A92.6 Standard. It is prohibited to use an Aerial Work Platform manufactured by Custom Equipment, Inc. with any portion, or all, of the guardrails removed.

Lanyard anchorage points on this type of equipment are not required to conform to the applicable standard. However, if anchorage points for lanyard attachments are required by site authorities, or other regulations, the anchorage points on all equipment manufactured by Custom Equipment, Inc. are recommended to be used for work positioning restraints of personnel only. Lanyard lengths are to be determined by operator/owner to restrict the operator to the confines within the guardrail system

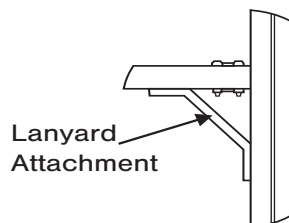


TABLE OF CONTENTS

SECTION 1 SAFETY	6
1.1 SAFETY SYMBOLS	6
1.2 GENERAL RULES AND PRECAUTIONS	6
1.3 SAFETY GUIDELINES	7
SECTION 2 MAINTENANCE	8
2.1 BATTERY MAINTENANCE	8
2.2 CHARGING THE BATTERY	8
2.3 LUBRICATION	10
2.4 COMPONENTS REQUIRING ADJUSTMENT	10
2.5 EXAMINATION, REPAIR, REPLACEMENT OF LIMITED LIFE COMPONENTS	10
2.6 SAFETY DEVICES AND SYSTEMS REQUIRING CHECKS	10
2.7 STORAGE	10
2.8 MAJOR ALTERATIONS OR REPAIRS	10
2.9 OTHER PROCEDURES	10
SECTION 3 MAINTENANCE CHECKLISTS	12
3.1 PRE-START INSPECTION CHECKLIST	13
3.2 FREQUENT INSPECTION CHECKLIST	14
3.3 PRE-DELIVERY/ANNUAL CHECKLIST	15
SECTION 4 TECHNICAL REFERENCES	16
4.1 HYDRAULIC SCHEMATIC	16
4.2 ELECTRICAL SCHEMATIC	18
4.3 LED DRIVE BOARD DIAGNOSTICS-BLUE CONTROLLER	20
4.4 LED DRIVE BOARD DIAGNOSTICS-BLACK CONTROLLER	21
SECTION 5 WIRING DIAGRAMS	22
5.1 WIRING DIAGRAM	22
5.2 LOWER CONTROLS WIRING DIAGRAM	24
5.3 UPPER CONTROLS WIRING DIAGRAM	27
SECTION 6 TROUBLE SHOOTING FLOWCHARTS	28
6.1 MAIN POWER/SAFETY CIRCUIT	28
6.2 DRIVE CIRCUIT	31
6.3 STEER CIRCUIT	32
6.4 ELEVATE CIRCUIT	35
6.5 LOWER CIRCUIT	37
SECTION 7 PARTS DIAGRAMS	38
SECTION 8 WARRANTY	40
SECTION 9 INSPECTION AND REPAIR LOG	42

INDEX OF FIGURES

FIGURE 1: MAINTENANCE LOCK PIN USE7

FIGURE 2: MAINTENANCE LOCK PIN STORAGE LOCATION7

FIGURE 3: BATTERY MAINTENANCE8

FIGURE 4: BATTERY CHARGER LED DISPLAY9

SECTION 1 | SAFETY

1.1 | SAFETY SYMBOLS



**FAILURE TO FOLLOW THIS WARNING WILL CAUSE
DEATH OR PERSONAL INJURY.**

"DANGER" indicates an imminently hazardous situation, which, if not avoided, will result in death or serious injury.



**FAILURE TO FOLLOW THIS WARNING MAY CAUSE
DEATH OR PERSONAL INJURY.**

"WARNING" indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury.



**FAILURE TO FOLLOW THIS WARNING MAY CAUSE
INJURY OR DAMAGE TO EQUIPMENT**

"CAUTION" indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury or damage to equipment.

1.2 | GENERAL RULES AND PRECAUTIONS

An operator of any type of work platform is subject to certain hazards that cannot be protected by mechanical means. It is therefore essential that operators be competent, careful, physically and mentally fit and thoroughly trained in safe operation of this machine.

Although Custom Equipment, Inc. Conforms to specified ANSI & OSHA, it is the responsibility of the owner to instruct operators with the safety requirements made not only by Custom Equipment, Inc., but by the various safety boards in your area, as well as additional requirements set forth by ANSI and OSHA. If you come across a situation that you think might be unsafe, stop the platform and request further information from qualified sources before proceeding.



**NEVER REACH BETWEEN SCISSORS LINKS OR PROP UP
PLATFORM UNLESS MAINTENANCE PINS ARE IN PLACE.**



**MAINTENANCE INFORMATION IS FOR USE BY TRAINED
PERSONNEL ONLY.**

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1.3 | SAFETY GUIDELINES

Maintenance Lock

The maintenance lock must be placed into position whenever the machine is being serviced in the raised or partially raised position. Serious injury and/or death could result if maintenance lock is not used properly.

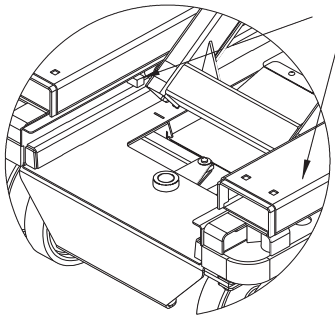


FIGURE 1: Maintenance Lock Pin use

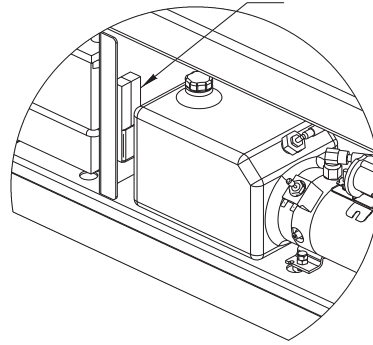


FIGURE 2: Maintenance Lock Pin storage location



FAILURE TO COMPLY WITH THE LISTED SAFETY PRECAUTIONS MAY RESULT IN MACHINE DAMAGE, PERSONNEL INJURY, OR DEATH.

- Never work under an elevated platform until maintenance locks have been engaged.
- Remove all rings, watches, and jewelry when performing any maintenance.
- Do not wear long hair unrestrained or loose fitting clothing and neckties which may become caught on or entangled in equipment.
- Observe and obey all warnings and cautions on machine and in manual.
- Keep oil, grease, water, etc. wiped from standing surfaces and handholds.
- Before making any adjustments, lubricating or performing any other maintenance, shut off all power controls.
- Battery should always be disconnected during replacement of electrical components.
- Keep all support equipment and attachments stowed in their proper place.
- Use only approved nonflammable cleaning solvents.
- After maintenance, inspect the machine as described for Pre-delivery.

SECTION 2 | MAINTENANCE

2.1 | BATTERY MAINTENANCE

This unit is equipped with deep cycle 12-volt batteries. The care and maintenance of your battery has much to do with how well this unit functions. Battery wiring and water level should be checked monthly. Do not overfill. When the cells are too full, fluid will seep out when charging. The solution is at its proper strength when the battery is manufactured. Use distilled water and keep fluid up to proper level. When required, water should be added to battery after charging, unless water level is below the plates.

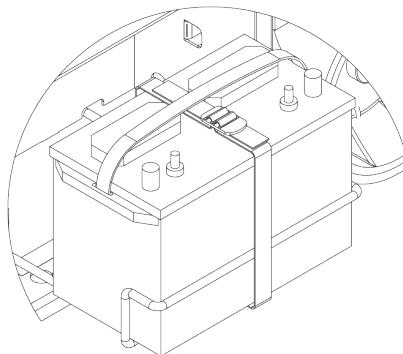


FIGURE 3: BATTERY MAINTENANCE



NEVER ADD ACID TO BATTERY

2.2 | CHARGING THE BATTERY

This unit is equipped with deep cycle 12-volt batteries. The care and maintenance of your battery has much to do with how well this unit functions. Battery wiring and water level should be checked monthly. Do not overfill. When the cells are too full, fluid will seep out when charging.



LEAD-ACID BATTERIES GENERATE EXPLOSIVE GASES. KEEP SPARKS AND FLAME AWAY FROM BATTERIES. DO NOT SMOKE WHILE CHARGING.

Note: The surrounding temperature greatly affects the power reserve within a battery. Example: A battery that is 100% charged at 80° F (27°C) drops to 65% at 32°F (0°C) At 0°F (-18°C), this battery will drop to 40% efficiency.

- Park the machine on a level surface.
- Plug charger into AC outlet until charged.
- Unplug charger.

The charger will not begin charging on severely discharged batteries. This will be evident by the three indicators blinking simultaneously.

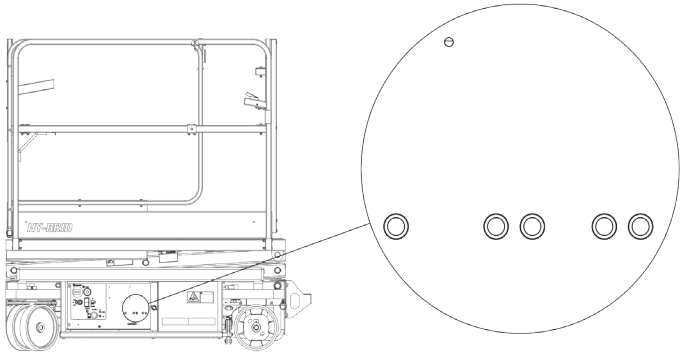


FIGURE 4: Battery Charger LED Display



DO NOT OPERATE UNIT WHILE CHARGING. DO NOT DISABLE CHARGER INTERLOCK.

Power		Battery 1 Status		Battery 2 Status	
		Charging	Ready	Charging	Ready
Green LED (ON)	Red LED (OFF)	Green LED (OFF)	Red LED (OFF)	Green LED (OFF)	
Power		Battery 1 Status		Battery 2 Status	
		Charging	Ready	Charging	Ready
Green LED (ON)	Red LED (ON)	Green LED (OFF)	Red LED (ON)	Green LED (OFF)	
Power		Battery 1 Status		Battery 2 Status	
		Charging	Ready	Charging	Ready
Green LED (ON)	Red LED (OFF)	Green LED (ON)	Red LED (OFF)	Green LED (ON)	
Power		Battery 1 Status		Battery 2 Status	
		Charging	Ready	Charging	Ready
Green LED (ON)	Red LED (FLASHING)	Green LED (ON)	Red LED (FLASHING)	Green LED (ON)	

This display indicates that the power is on but there is no connection to a battery. The charger must see approximately five (5) volts on a battery to deliver D/C current.

This display indicates that power is on and that both outputs are delivering D/C current to the batteries.

This display indicates that power is on and that both outputs are finished charging and are in a float maintenance mode

A flashing red light indicates there is a problem with a battery, such as low voltage or a bad cell.

2.3 | LUBRICATION

Item	Specification	Frequency of Lubrication
Front Wheels	Teflon Spray	Quarterly

2.4 | COMPONENTS REQUIRING ADJUSTMENT

Under normal use, no components should require adjustment. Contact the manufacturer if adjustments are required.

2.5 | EXAMINATION, REPAIR, REPLACEMENT OF LIMITED LIFE COMPONENTS

With proper use, battery maintenance, and regular inspection, there are no limited life components that require routine replacement.

2.6 | SAFETY DEVICES AND SYSTEMS REQUIRING CHECKS

Check safety functions as part of daily inspection. Check that the electromagnetic brakes are holding.]

2.7 | STORAGE

After periods of storage, exposure to extremes of ambient conditions-heat, cold, moisture, dust etc., inspect the machine. Refer to the Pre-Delivery/ Frequent Inspection Checklist in the Maintenance Manual.

2.8 | MAJOR ALTERATIONS OR REPAIRS

Any alterations must be approved by the manufacturer. Major repairs, which affect the stability, strength, or performance of the machine must also be approved by the manufacturer, recorded, and include machine inspection and testing. Never attach pipe racks, material lifting devices, or make any other alteration that is not part of the intended design of the machine.

2.9 | OTHER PROCEDURES

Setting the Tilt Sensor

1. Verify that unit is powered (red or green LED illuminated/blinking).
2. Zero unit (teach unit home/level position).
 - Operate tilt platform until it has reached the desired home position (level).
 - Press and hold the button on top of the module for 5 seconds (both LEDs will be OFF).
 - Red and Green LEDs will now FLASH. User now has 5 seconds to "program"
 - Press and release button 3 times within 5 second period.
 - Red and Green LEDs will turn on solid for 2 seconds, indicating position is being learned

Voltage Test Points

Contact technical assistance for more details.

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SECTION 3 | MAINTENANCE CHECKLISTS



FAILURE TO PERFORM INSPECTIONS AND PREVENTATIVE MAINTENANCE AT RECOMMENDED INTERVALS MAY RESULT IN THE UNIT BEING OPERATED WITH A DEFECT THAT MAY RESULT IN INJURY OR DEATH OF THE OPERATOR.

Regular inspection and conscientious maintenance is important to efficient economical operation of this machine. It will help to assure that equipment will perform satisfactorily with a minimum of service and repair. Make checks at the stated intervals or more frequently if required by local operating conditions. The following inspection checklists are required and included in this manual:

- Pre-Start (Required before operation at each work shift)
- Frequent (Required at intervals not more than three months)
- Pre-Delivery/Annual (Required at intervals not more than twelve months)

The rated life of the machine is Light Intermittent Duty (typical use 10 years, 40 weeks per year, 20 hours per week, 5 load cycles per hour).

3.1 | PRE-START INSPECTION CHECKLIST



THIS CHECKLIST MUST BE USED AT THE BEGINNING OF EACH SHIFT OR AFTER EVERY SIX TO EIGHT HOURS OF USE. FAILURE TO DO SO COULD AFFECT THE SAFETY OF THE OPERATOR.

Model: _____ Serial Number: _____

- Keep inspection records up-to-date.
- Record and report all discrepancies to your supervisor.
- A dirty machine cannot be properly inspected.

Y — Yes/Acceptable N — No/Unacceptable R — Repaired

Description	Y	N	R
VISUAL INSPECTIONS			
Check that there are no damaged, dented, or bent structural members.	☐	☐	☐
There are no loose or missing parts.	☐	☐	☐
Warning and instructional labels are legible and secure. Ensure that load capacity is clearly marked.	☐	☐	☐
Check platform rails and safety gate for damage.	☐	☐	☐
Platform and base controls are not missing, damaged, or disconnected.	☐	☐	☐
Electrical cables and wires are not torn, frayed, or disconnected.	☐	☐	☐
Hydraulic hoses are not torn or loose, and there are no leaks. Check that hoses and cables have no worn areas or chafing.	☐	☐	☐
Check the hydraulic fluid level with the platform fully lowered.	☐	☐	☐
Check the tires for damage.	☐	☐	☐
Check that all snap rings are secure in grooves on pivot pins.	☐	☐	☐
FUNCTIONAL TESTS			
Gate closes automatically and latches	☐	☐	☐
PLATFORM CONTROLS: Check all switches and push buttons for proper operation.			
• Emergency Stop (Stops all movement)	☐	☐	☐
• Up/Down Controls (Elevates, Lowers, Enable button must be pressed)	☐	☐	☐
• Alarm (Not damaged, sounds for descent, overload)	☐	☐	☐
• LED (Lights when overloaded)	☐	☐	☐
BASE CONTROLS: Check all switches and push buttons for proper operation			
Master Power Switch (Disconnects Battery)	☐	☐	☐
Wheels: Front and rear wheels rotate freely.	☐	☐	☐
Brakes: Engage and hold when platform is elevated.	☐	☐	☐
When beginning to elevate, overload light and alarm activate. Then, if not overloaded, allows elevation to continue, and light and alarm stop.	☐	☐	☐

Date: _____ Inspected by: _____

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3.2 | FREQUENT INSPECTION CHECKLIST



AERIAL PLATFORMS SHALL BE INSPECTED, SERVICED, AND ADJUSTED TO MANUFACTURER'S REQUIREMENTS BY A QUALIFIED MECHANIC PRIOR TO EACH SALE, LEASE, OR RENTAL, AND EVERY 3 MONTHS OR 150 HOURS, WHICHEVER COMES FIRST.

Model: _____ Serial Number: _____

- Check each item listed below.
 - Use proper operating, service, and maintenance manual for specific information and settings
 - If an item is found to be unacceptable make the necessary repairs and check the "repaired" box.
 - When all items are "acceptable", the unit is ready for service.
 - If an item is found to be unacceptable, make the necessary repairs and check the "repaired" box.
- When all items are "acceptable," the unit is ready for service.

Y — Yes/Acceptable N — No/Unacceptable R — Repaired

Description	Y	N	R
VISUAL INSPECTIONS			
Perform all the checks on the Pre-Start Inspection Checklist.	☐	☐	☐
Inspect the condition of hydraulic fluid in reservoir. Oil should have a clear amber color.	☐	☐	☐
Inspect the entire machine for signs of damage, broken welds, loose bolts, or improper repairs. (Check for corrosion, cracking, abrasion, etc.)	☐	☐	☐
Check that all snap rings are secure in grooves on pivot pins	☐	☐	☐
Check if tires are leaning in or out.	☐	☐	☐
Verify that bubble level is in place.	☐	☐	☐
Verify that maintenance and inspection records are up to date.	☐	☐	☐
FUNCTIONAL TESTS			
Perform all check on Pre-Start inspection checklist.	☐	☐	☐
Functions operate smoothly	☐	☐	☐
Functions operate over full range of motion	☐	☐	☐
Emergency lowering — Manual override functions properly	☐	☐	☐
Check that the platform does not drift down with a full load	☐	☐	☐
Wheels lubricated if needed	☐	☐	☐
Comments:			

Date: _____ Inspected by: _____

3.3 | PRE-DELIVERY/ANNUAL CHECKLIST

AERIAL PLATFORMS SHALL BE INSPECTED, SERVICED, AND ADJUSTED TO MANUFACTURER'S REQUIREMENTS BY A QUALIFIED MECHANIC PRIOR TO EACH SALE, LEASE, OR RENTAL, AND EVERY 3 MONTHS OR 150 HOURS, WHICHEVER COMES FIRST.

Model: _____ Serial Number: _____

- Check each item listed below.
- Use proper operating, service, and maintenance manual for specific information and settings
- If an item is found to be unacceptable make the necessary repairs and check the "repaired" box.
- When all items are "acceptable", the unit is ready for service.
- If an item is found to be unacceptable, make the necessary repairs and check the "repaired" box. When all items are "acceptable," the unit is ready for service.

Y — Yes/Acceptable N — No/Unacceptable R — Repair

Base:	Y	N	R	Platform:	Y	N	R
Inspect slide tracks for damage	☐	☐	☐	All rails in place/secure	☐	☐	☐
All frame bolts tight	☐	☐	☐	No bent rails	☐	☐	☐
Pump Secure	☐	☐	☐	No broken welds	☐	☐	☐
DC motor secure	☐	☐	☐	Platform power outlet safe/working (if installed)	☐	☐	☐
Battery Hold Downs Secure	☐	☐	☐	Entrance gate closes freely	☐	☐	☐
Batteries Fully Charged	☐	☐	☐	Cables in place/secure	☐	☐	☐
Counterweights secured	☐	☐	☐	Functions:	☐	☐	☐
Wheels: Grease casters	☐	☐	☐	Elevate/Lower Operational	☐	☐	☐
Wheels: Bolts/Nuts Tight	☐	☐	☐	Master Power Switch Breaks Circuits	☐	☐	☐
Maintenance Locks: Pins storage location	☐	☐	☐	Emergency Stop Breaks Circuits	☐	☐	☐
All Shields/Guards in place	☐	☐	☐	Emergency Down Operational	☐	☐	☐
Hydraulic Oil Level	☐	☐	☐	Motion Alarms Functional	☐	☐	☐
Check all hydraulic hoses for leaks	☐	☐	☐	Brakes: Operational	☐	☐	☐
Check all hydraulic fittings for leaks	☐	☐	☐	Bubble Level in Place	☐	☐	☐
SCISSORS	☐	☐	☐	When beginning to elevate, overload light and alarm activate. Then, if not overloaded, allows elevation to continue, and light and alarm stop.	☐	☐	☐
No Broken Welds	☐	☐	☐	When overloaded, platform stops elevating.	☐	☐	☐
Ret. Rings Secure on Pivots	☐	☐	☐	Check battery Voltage: <12.5V, charge.	☐	☐	☐
No Bent Beam Members	☐	☐	☐	Wiring / Other:	☐	☐	☐
All rollers turn freely	☐	☐	☐	Switches Secure	☐	☐	☐
Decals:	☐	☐	☐	Contractor(s) Secure	☐	☐	☐
Legibility	☐	☐	☐	Tight on Terminals (No Loose Wiring)	☐	☐	☐
Correct capacity noted	☐	☐	☐	Operator/Service Manual Included	☐	☐	☐
Proper placement quantity	☐	☐	☐	Battery Charger Secure & Operational	☐	☐	☐

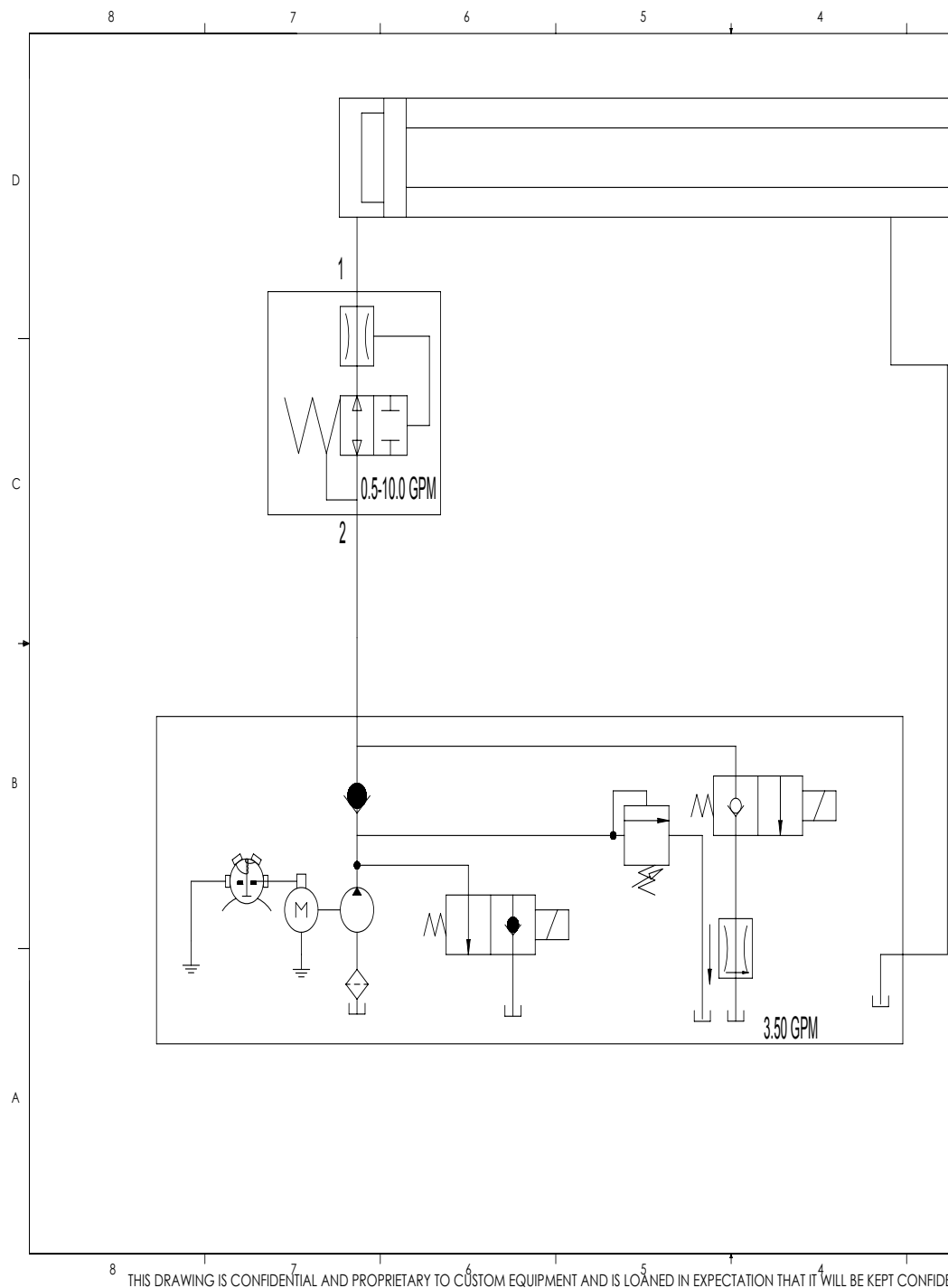
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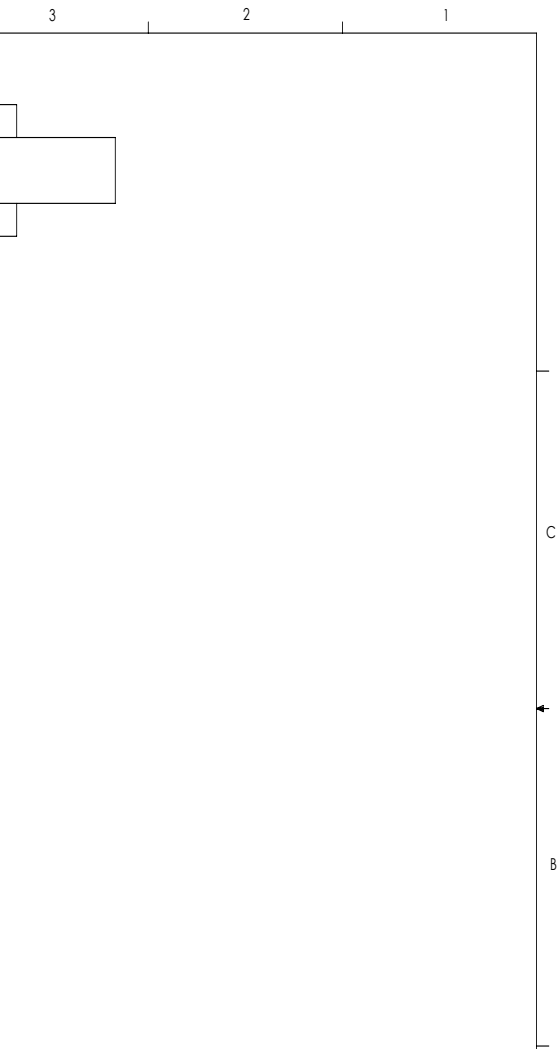
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SECTION 4 | TECHNICAL REFERENCES

4.1 | HYDRAULIC SCHEMATIC

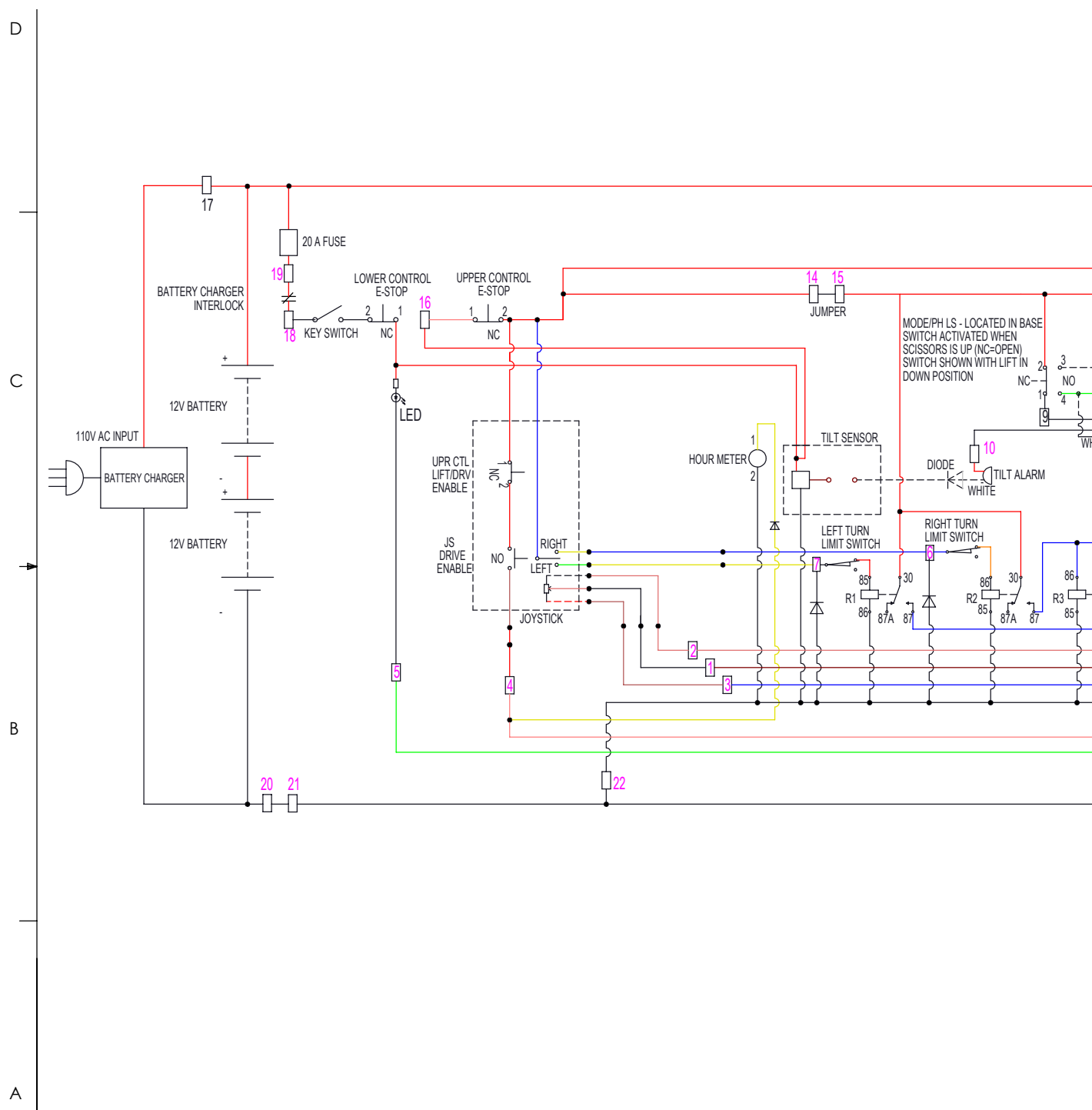


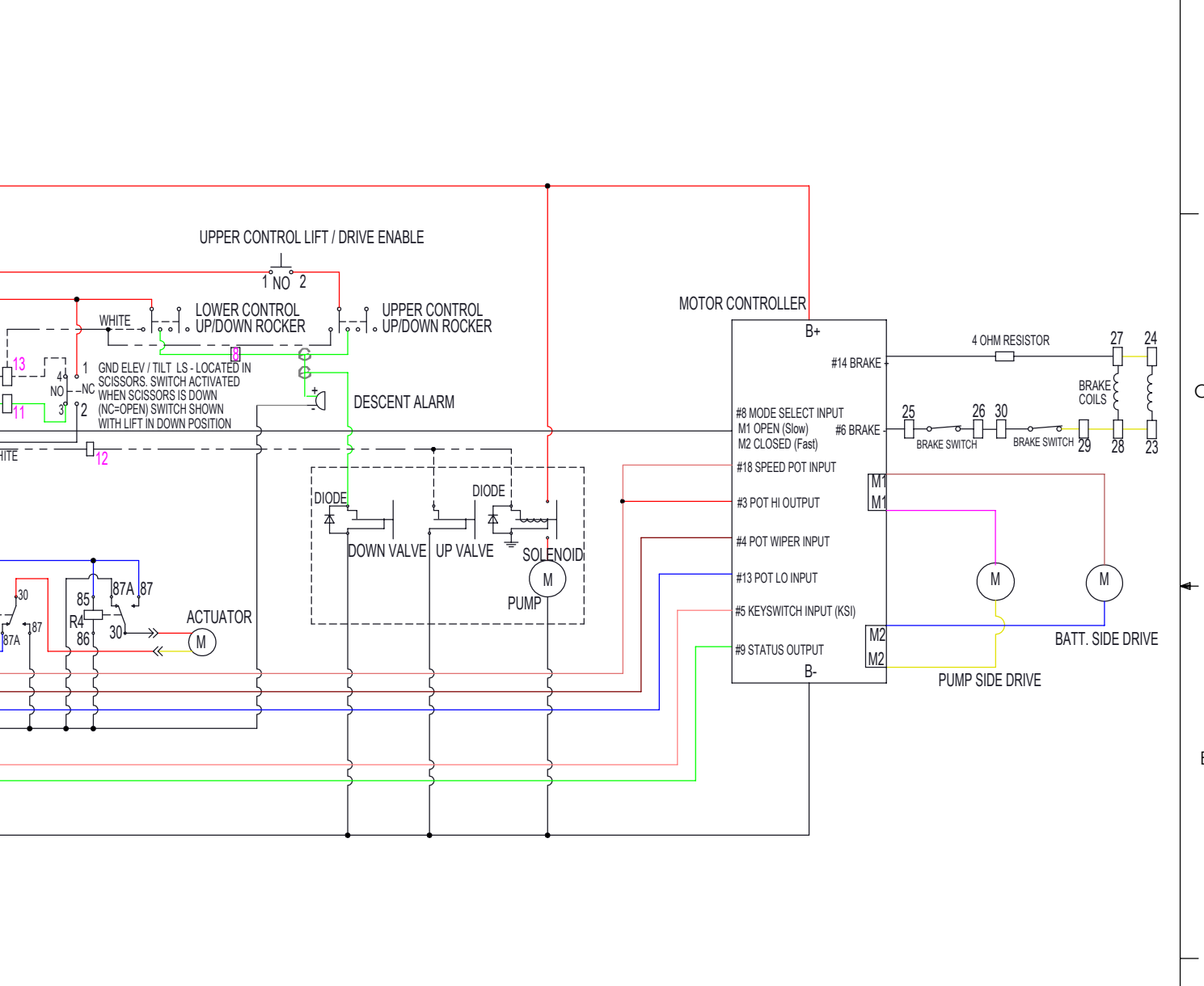


REV	DESCRIPTION OF CHANGE		ECO #	DATE	REV BY
A					
ORIGINALLY DRAWN BY: DJS			DATE:05/27/2015		
Custom Equipment, Inc.			Richfield, WI 53076 Phone: (262)644-1300		
HYDR SCH,HBLG					
SPEC/MATL: Schematic			WEIGHT: APPROX. 0.00 LB.		
DRAWING #: HS-HB					A
SCALE:1:1	B-SIZE	DO NOT SCALE DRAWING		SHEET 1 OF 2	

3
2
1
ENTIAL AND USED ONLY FOR THE PURPOSE FOR WHICH IT IS LOANED.¹

4.2 | ELECTRICAL SCHEMATIC

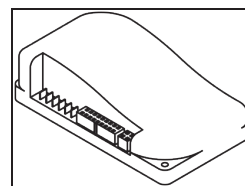




REV	DESCRIPTION OF CHANGE	ECO #	DATE	REV BY
A		2015-2444	03/19/2015	TNC
ORIGINALLY DRAWN BY:		DATE:		
Custom Equipment, Inc.		Richfield, WI 53076 Phone: (262)644-1300		

4.3 | LED DRIVE BOARD DIAGNOSTICS-BLUE CONTROLLER

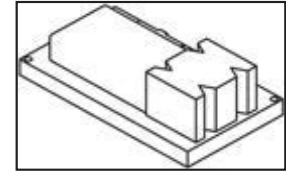
Note: If LED Diagnostics light flashes rapidly for 10 seconds when joystick enable switch is squeezed, before reading error code, use this table.



Programmer Display	LED Code	Explanation	Possible Cause
THERMAL CUTBACK	□ □	Over-/under-temp. Cutback	Temperature >92° C or <-25°C. Excessive load on vehicle. Electromagnetic brake not releasing properly.
THROTTLE FAULT 1	□ □□	Pot high or pot low signal out of range	Throttle input wire open or shorted. Throttle pot device. Wrong type selected
SPD LIMIT POT FAULT	□ □□□	Speed limit pot fault	Speed limit pot wire(s) broken or shorted. Broken speed limit pot.
LOW BATTERY VOLTAGE	□ □□□□	Battery voltage too low	Battery voltage <17 volts. Bad connection at battery or controller.
OVER-VOLTAGE	□ □□□□□	Battery voltage too high	Battery voltage >36 volts. Vehicle operating with charger attached. Intermittent battery connection.
MAIN OFF FAULT	□□ □	Main cont. Off fault	Main contractor drive failed open.
MAIN CONT WELDED	□□ □□	Main contractor did not open	Main contractor welded. Main contractor driver fault. Brake coil resistance too high.
MAIN CONT DNC	□□ □□□	Main contractor did not close	Main contractor stuck open. Main contractor driver fault. Brake coil resistance too high.
MAIN ON FAULT	□□ □□□□	Main cont. Driver On fault	Main contractor driver failed closed.
PROC/WIRING FAULT	□□□ □	HPD fault present > 100 sec.	Maladjusted throttle. Broken throttle pot or throttle mechanism.
BRAKE ON FAULT	□□□ □□	Brake on fault	Electromagnetic brake driver shorted. Electromagnetic brake coil open.
PRE-CHARGE FAULT	□□□ □□□	Brake off fault	Controller failure. Low battery voltage.
BRAKE OFF FAULT	□□□ □□□□	Pre-charge fault	Electromagnetic brake driver open. Electromagnetic brake coil shorted.
HPD	□□□ □□□□□	HPD fault	Improper sequence of throttle and KSI, push, or inhibit inputs. Maladjusted throttle pot.
CURRENT SENSE FAULT	□□□□ □	Current sense voltage fault	Short in motor or in motor wiring. Controller failure.
HW FAILSAFE	□□□□ □□	Motor voltage fault	Motor voltage does not correspond to throttle request. Short in motor or in motor wiring. Controller failure.
EEPROM FAULT	□□□□ □□□	EEPROM fault	EEPROM failure or fault.
POWER SECTION FAULT	□□□□ □□□□	Output section fault	EEPROM failure or fault. Short in motor or motor wiring. Controller failure.

4.4 | LED DRIVE BOARD DIAGNOSTICS-BLACK CONTROLLER

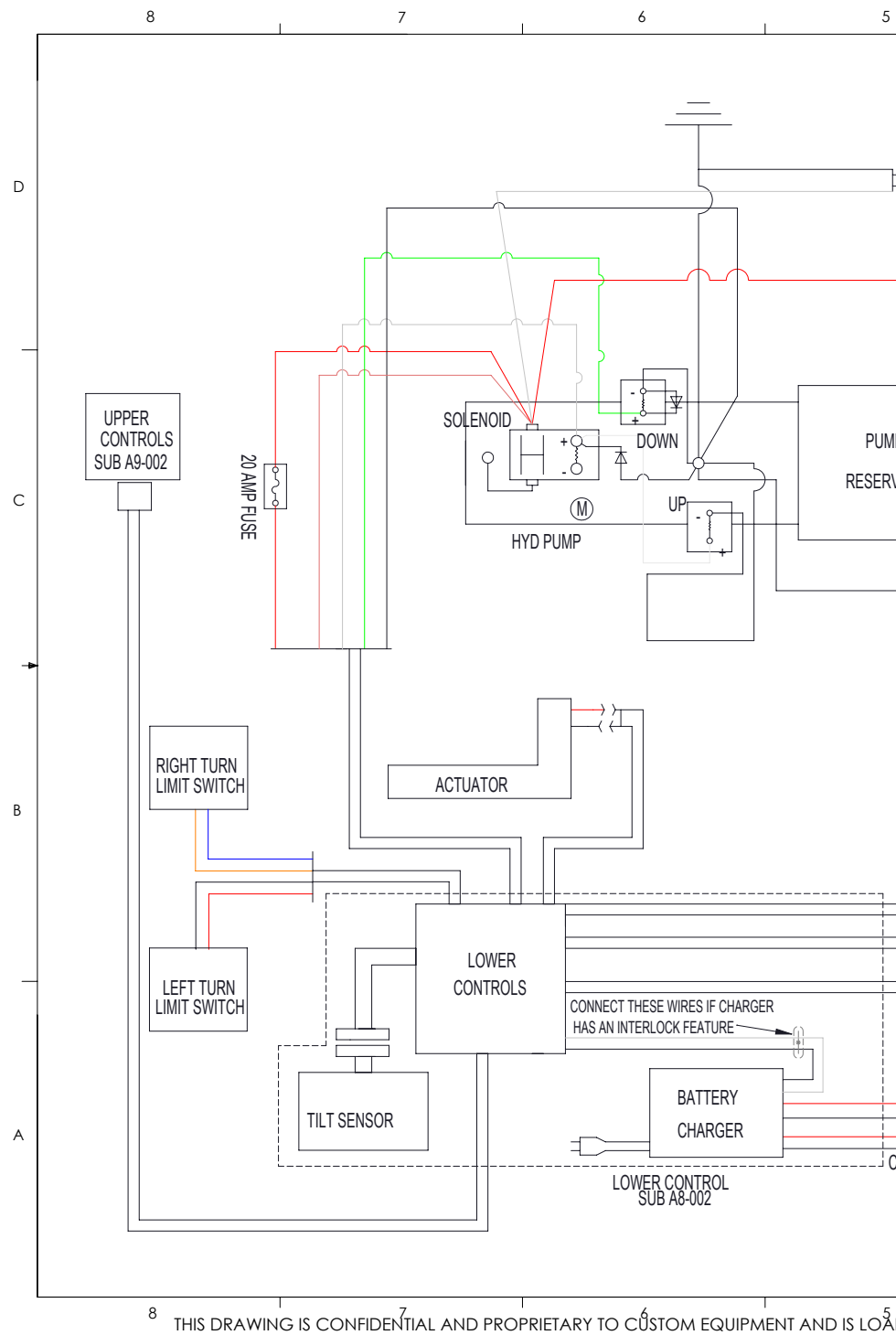
Note: If no rapid flash is displayed and codes are immediately displayed, use this table.



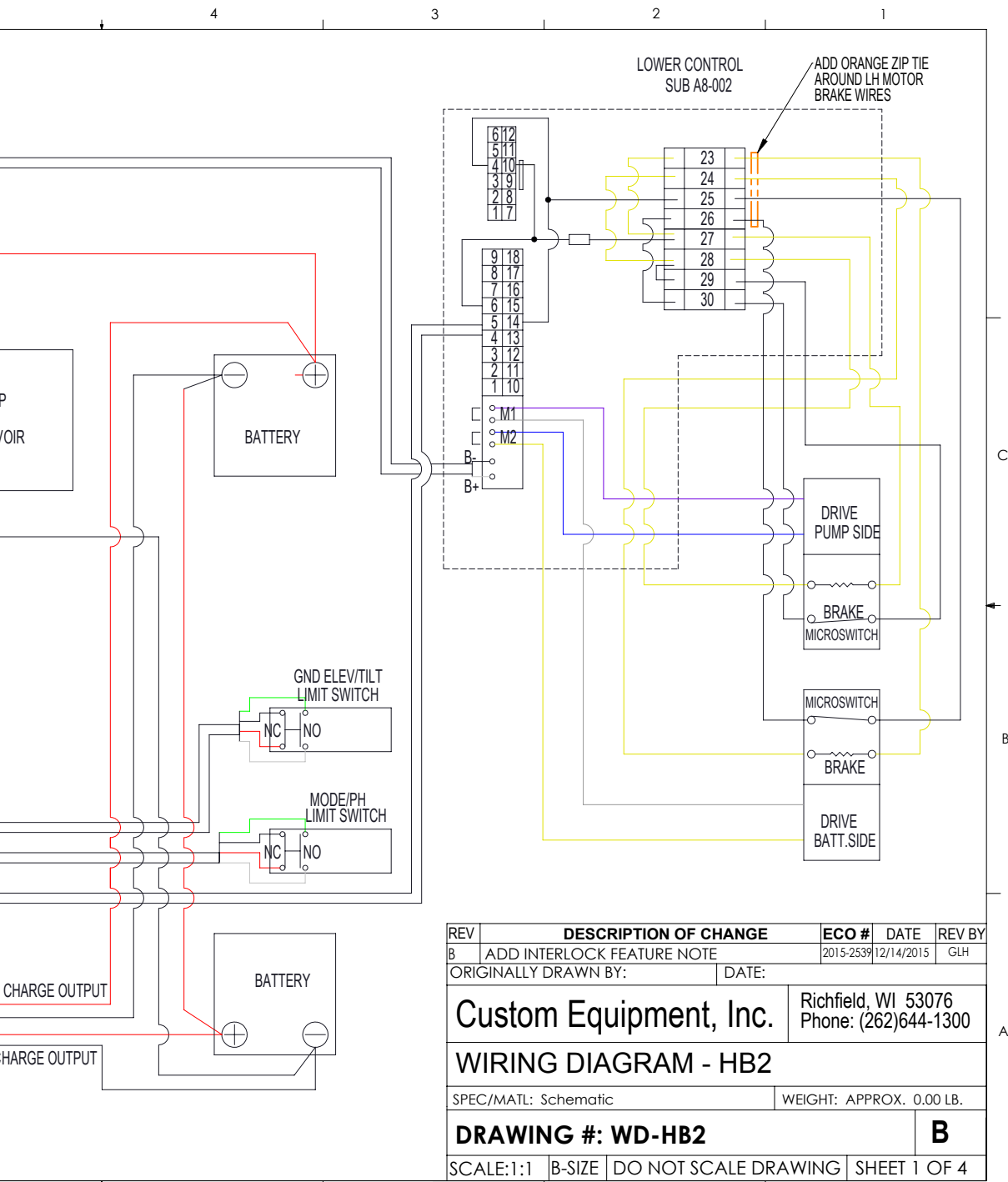
Programmer Display	LED Code	Explanation	Possible Cause
OVER TEMPERATURE	■■■■ ■	Over-/under-temp. Cutback	Temperature >92° C or <-25°C. Excessive load on vehicle. Electromagnetic brake not releasing properly or engaged.
EM-BRAKE SHORT	■ ■	Electric brake fault	The electric brake mechanism or its wiring is shorted
EM-BRAKE OPEN	■ ■■	Electric brake fault	The electric brake mechanism or its wiring is open
QUICK STOP	■ ■■■■	Quick Stop	Quick stop has enabled
DEAD BAND START ERROR	■ ■■■■	Joystick is not in center position on start up	The joystick was engaged during vehicle power up, make sure joystick is in center position
DRIVE MOTOR SHORT	■■ ■	Drive motor fault	The drive motor or its wiring has a short
DRIVE MOTOR OPEN	■■ ■■	Drive motor fault	The drive motor or its wiring is open
POWER RELAY SHORT	■■ ■■■	Power relay short	The power relay has developed a short
COMPONENT FAILURE	■■■■■ ■	Controller error	An internal component of the controller has failed
COMPONENT FAILURE	■■■■■ ■■	Controller error	An internal component of the controller has failed
THROTTLE FAIL-BAND	■■■■■ ■■■	Pot high or pot low signal out of range	Throttle input wire open or shorted Throttle pot device Wrong type of joystick selected.
COMPONENT FAILURE	■■■■■ ■■■■■	Controller error	An internal component of the controller has failed
COMPONENT FAILURE	■■■■■ ■■■■■■	Controller error	An internal component of the controller has failed
COMPONENT FAILURE	■■■■■ ■■■■■■■	Controller error	An internal component of the controller has failed
COMPONENT FAILURE	■■■■■ ■■■■■■■■	Controller error	An internal component of the controller has failed
COMPONENT FAILURE	■■■■■ ■■■■■■■■■	Controller error	An internal component of the controller has failed
COMPONENT FAILURE	■■■■■ ■■■■■■■■■■	Controller error	An internal component of the controller has failed
BAD SOFTWARE REVISION	■■■■■ ■	Controller error	The software in the controller is incorrect for the programmer being used.
BAD PWM VOLTAGE	■■■■■ ■■	Controller error	An internal component of the controller has failed
BAD PWM VOLTAGE	■■■■■ ■■■	Controller error	An internal component of the controller has failed

SECTION 5 | WIRING DIAGRAMS

5.1 | WIRING DIAGRAM Part No. WD-HB2



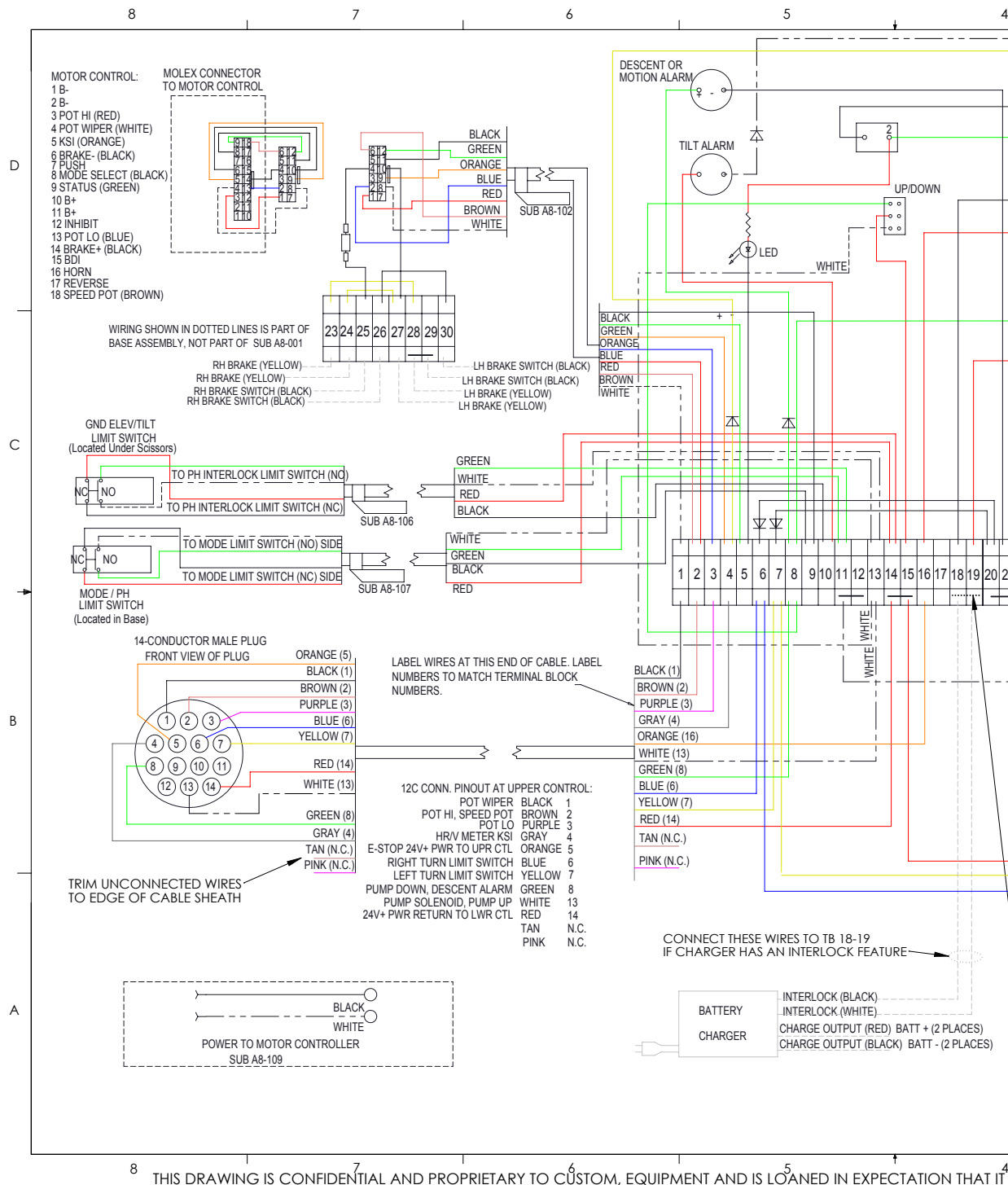
THIS DRAWING IS CONFIDENTIAL AND PROPRIETARY TO CUSTOM EQUIPMENT AND IS LOA

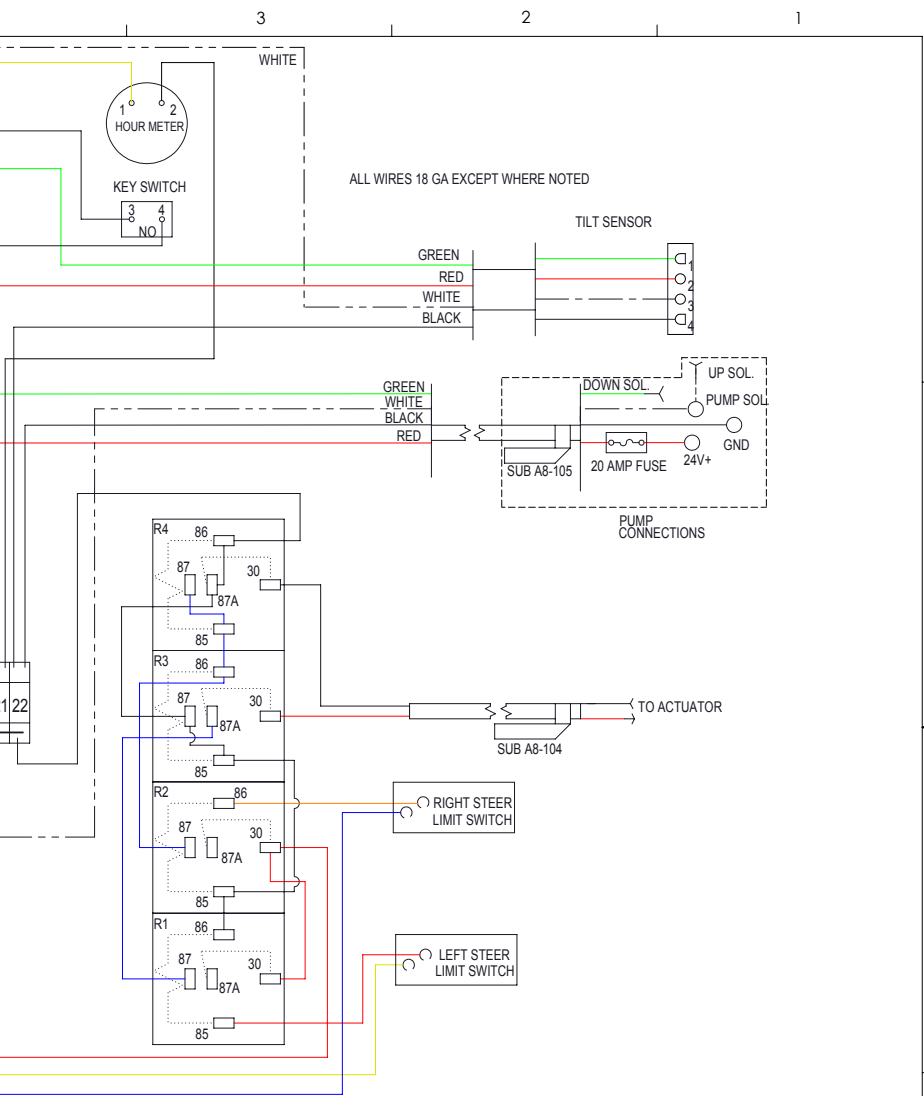


1. LOANED IN EXPECTATION THAT IT WILL BE KEPT CONFIDENTIAL 2. AND USED ONLY FOR THE PURPOSE FOR WHICH IT IS LOANED. 3.

5.2 | LOWER CONTROLS WIRING DIAGRAM

Part No. SUB A8-002



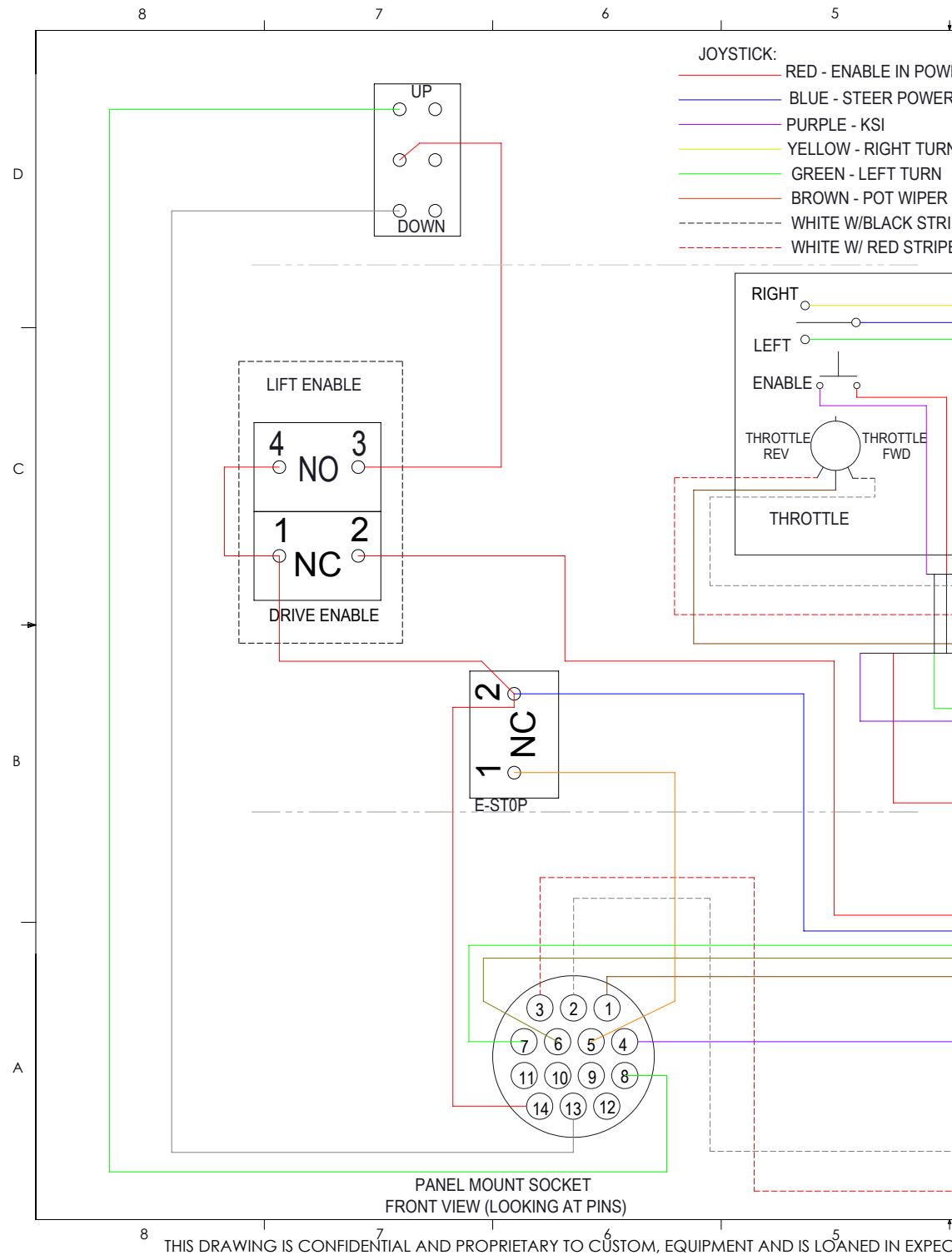


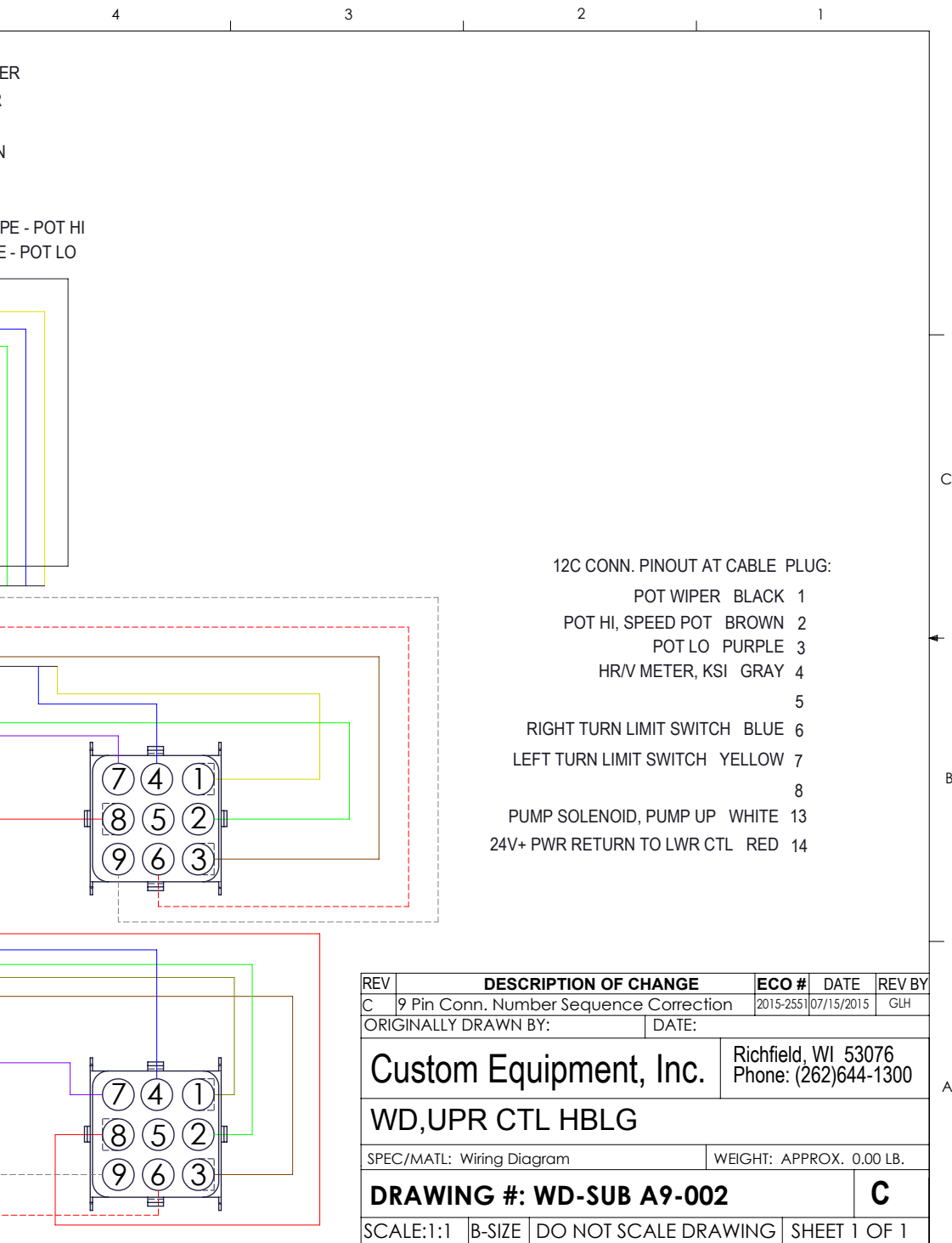
JUMPER ON TB 18-19 IS ONLY USED ON UNITS THAT DO NOT HAVE A CHARGER INTERLOCK FEATURE

REV	DESCRIPTION OF CHANGE		ECO #	DATE	REV BY
C	ADDED INTERLOCK JUMPER AND NOTES		2015-2539	04/22/2015	GLH
ORIGINALLY DRAWN BY:			DATE:		
Custom Equipment, Inc.			Richfield, WI 53076 Phone: (262)644-1300		
WD,HBLG LWR CTL					
SPEC/MATL: Wiring Diagram			WEIGHT: APPROX. 0.00 LB.		
DRAWING #: WD-SUB A8-002					C
SCALE:1:1	B-SIZE	DO NOT SCALE DRAWING		SHEET 1 OF 1	

WILL BE KEPT CONFIDENTIAL³ AND USED ONLY FOR THE PURPOSE FOR WHICH IT IS LOANED.¹

5.3 | UPPER CONTROLS WIRING DIAGRAM
Part No. SUB A9-002

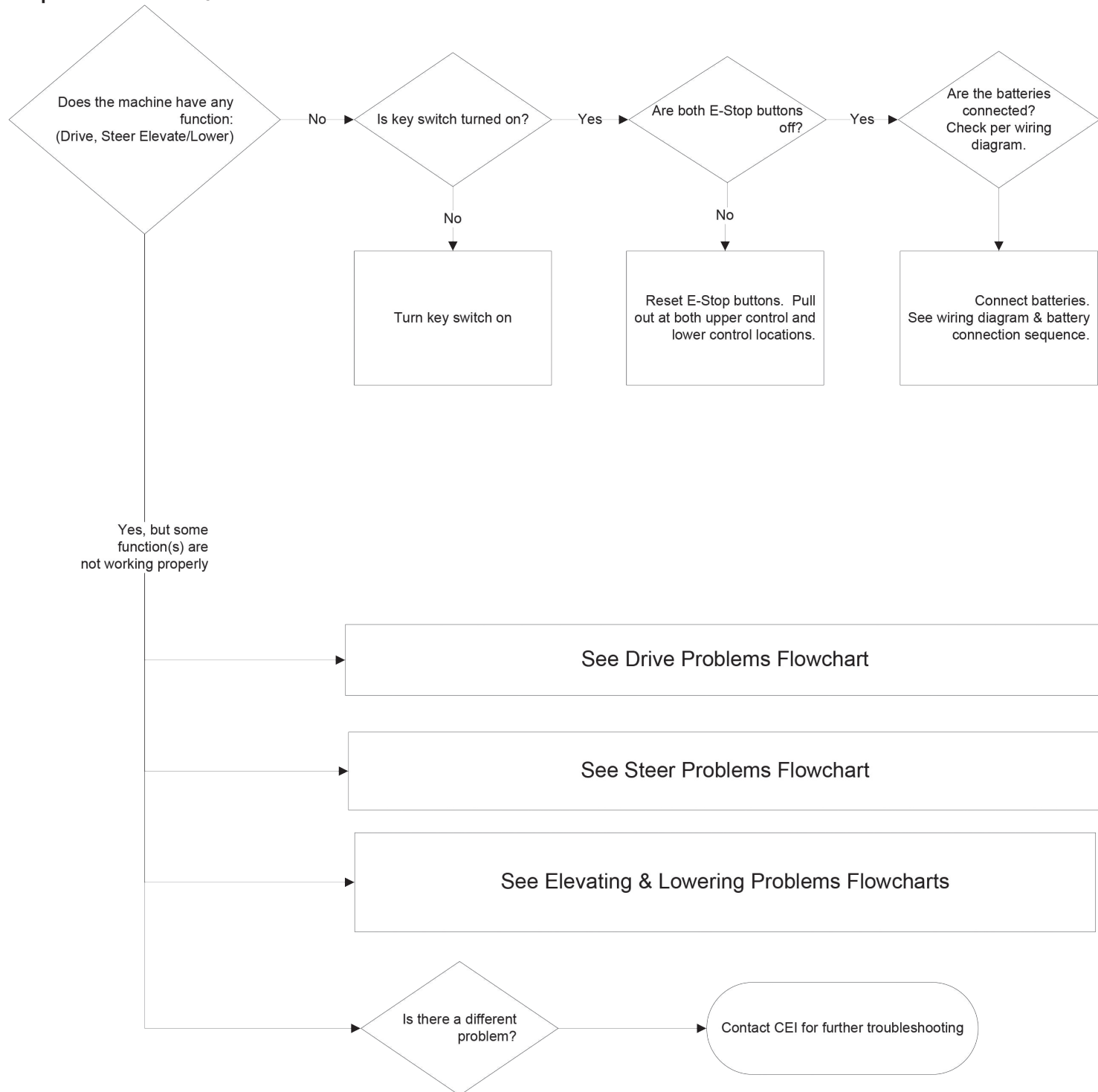


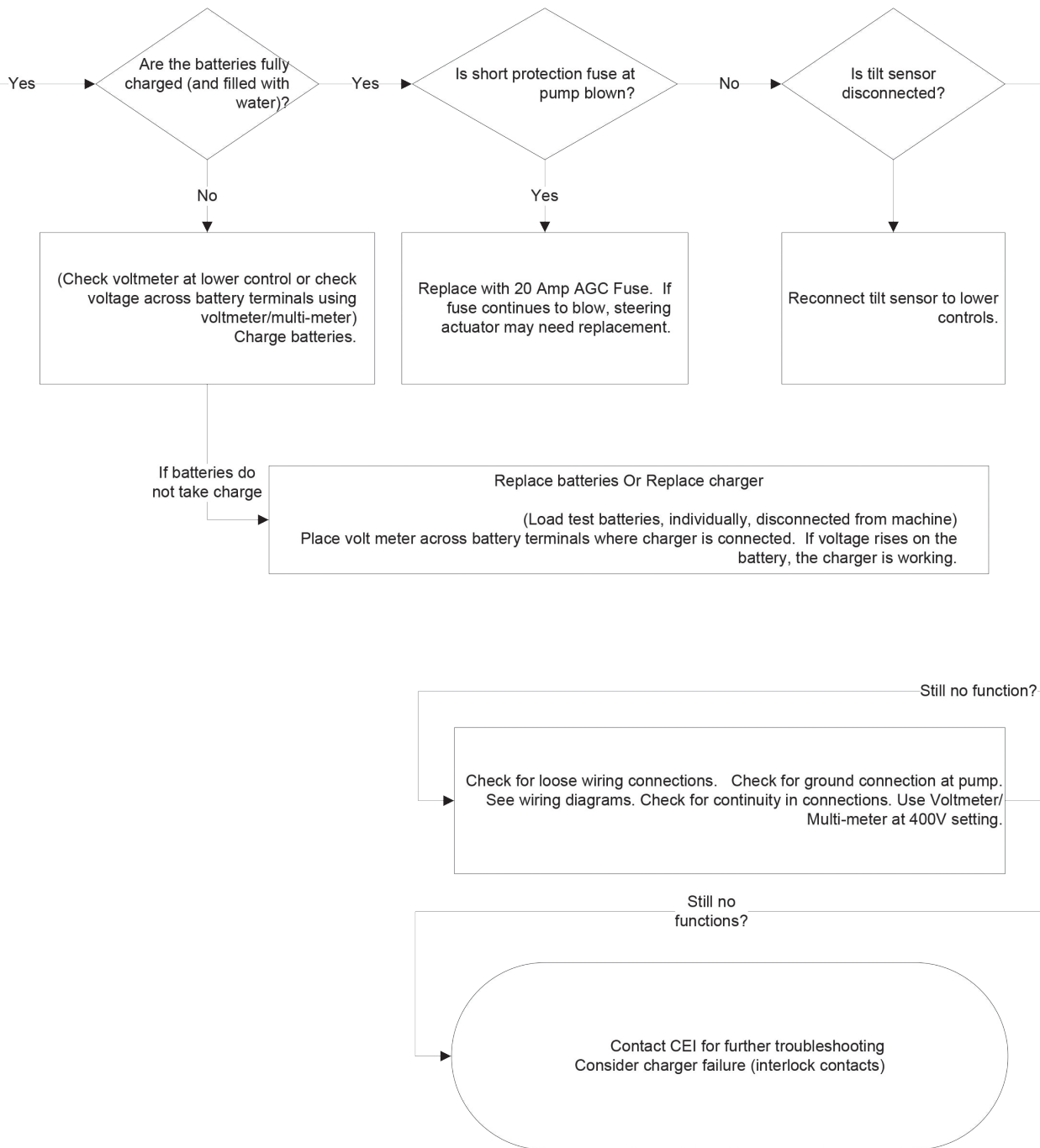


STATION THAT IT WILL BE KEPT CONFIDENTIAL³ AND USED ONLY FOR THE PURPOSE FOR WHICH IT IS LOANED.¹

SECTION 6 | TROUBLE SHOOTING FLOWCHARTS

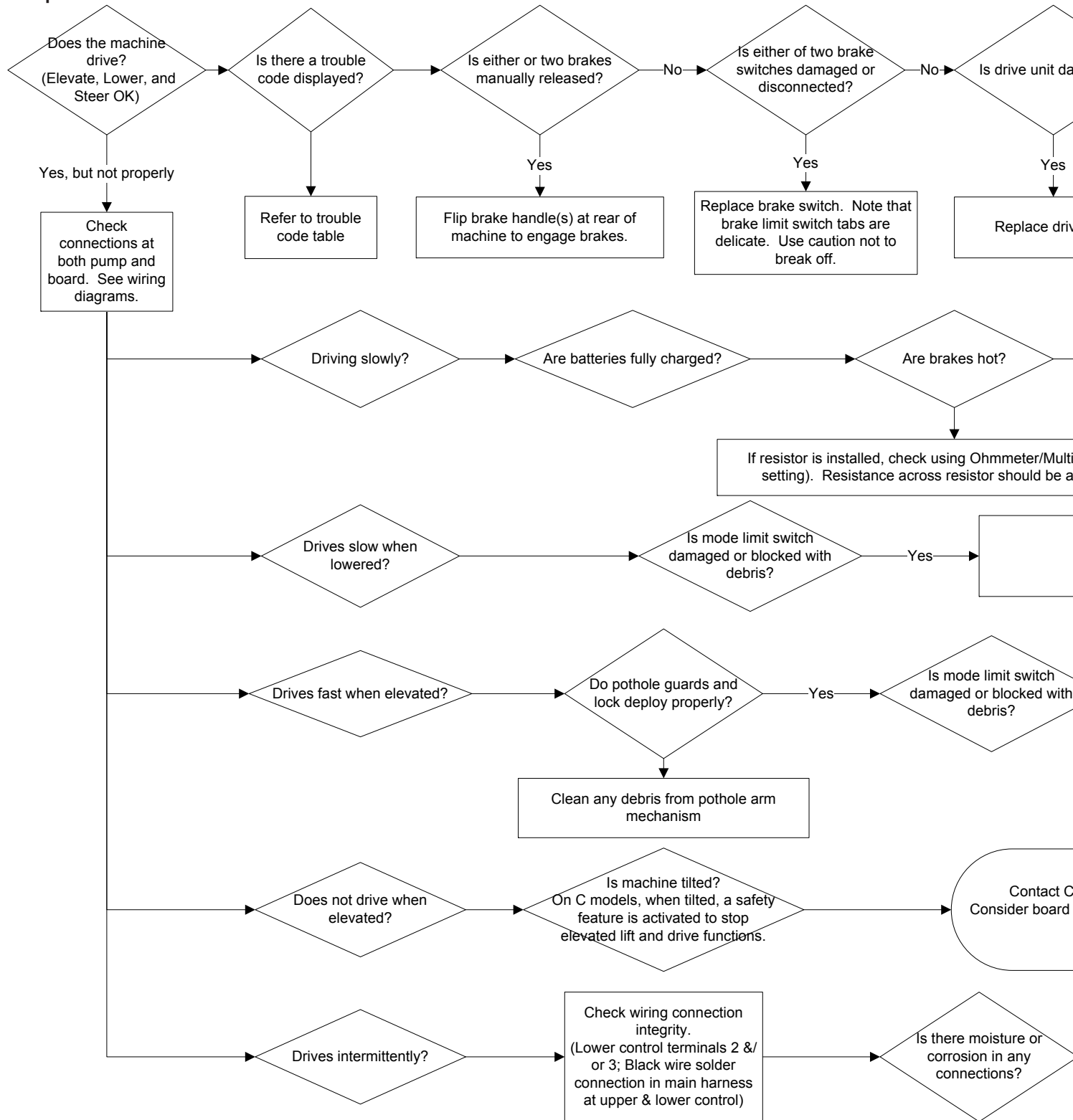
6.1 | MAIN POWER/SAFETY CIRCUIT

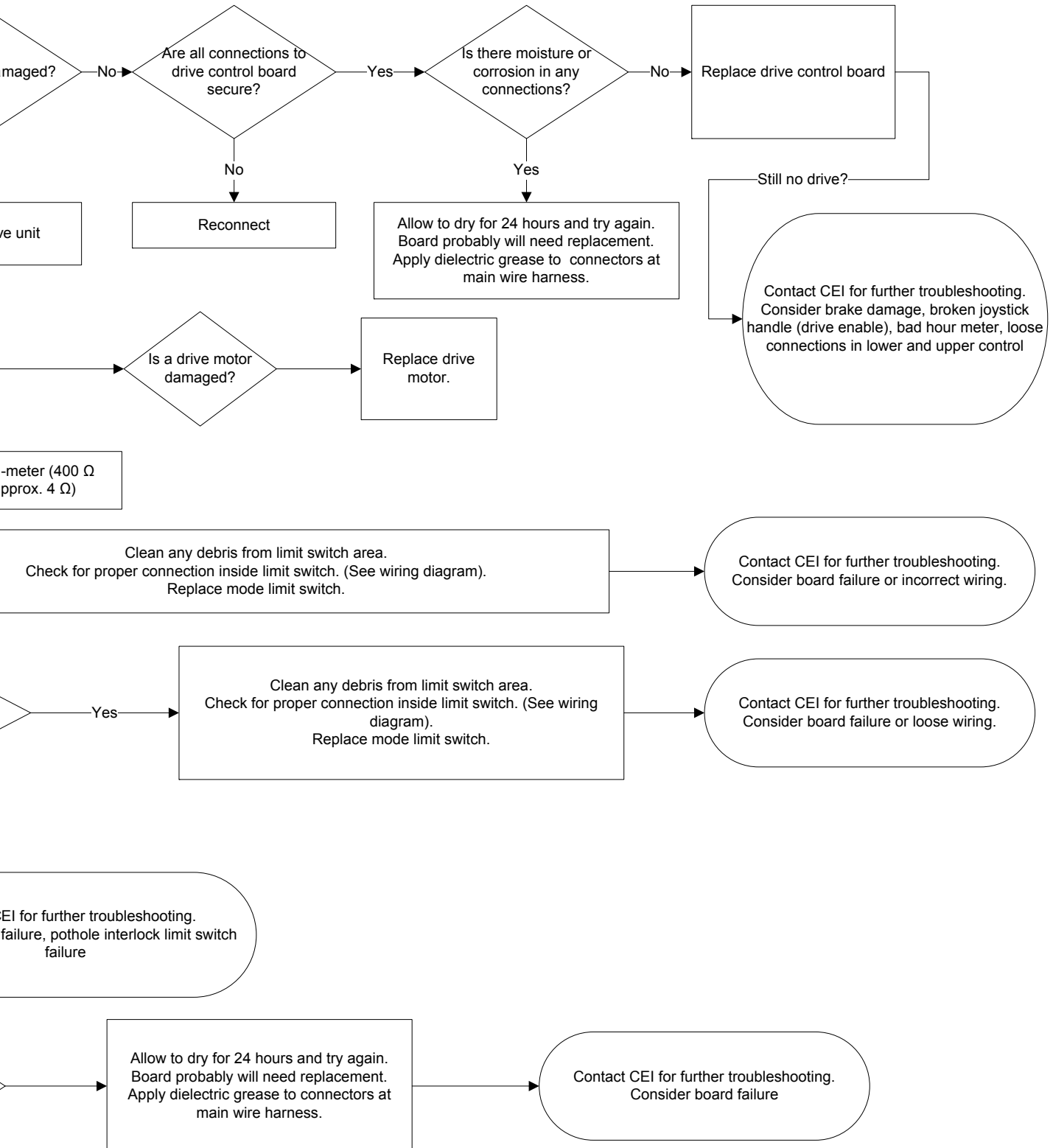




Hy-Brid Troubleshooting Flowchart
Revision A: Initial Release 01/14/2010

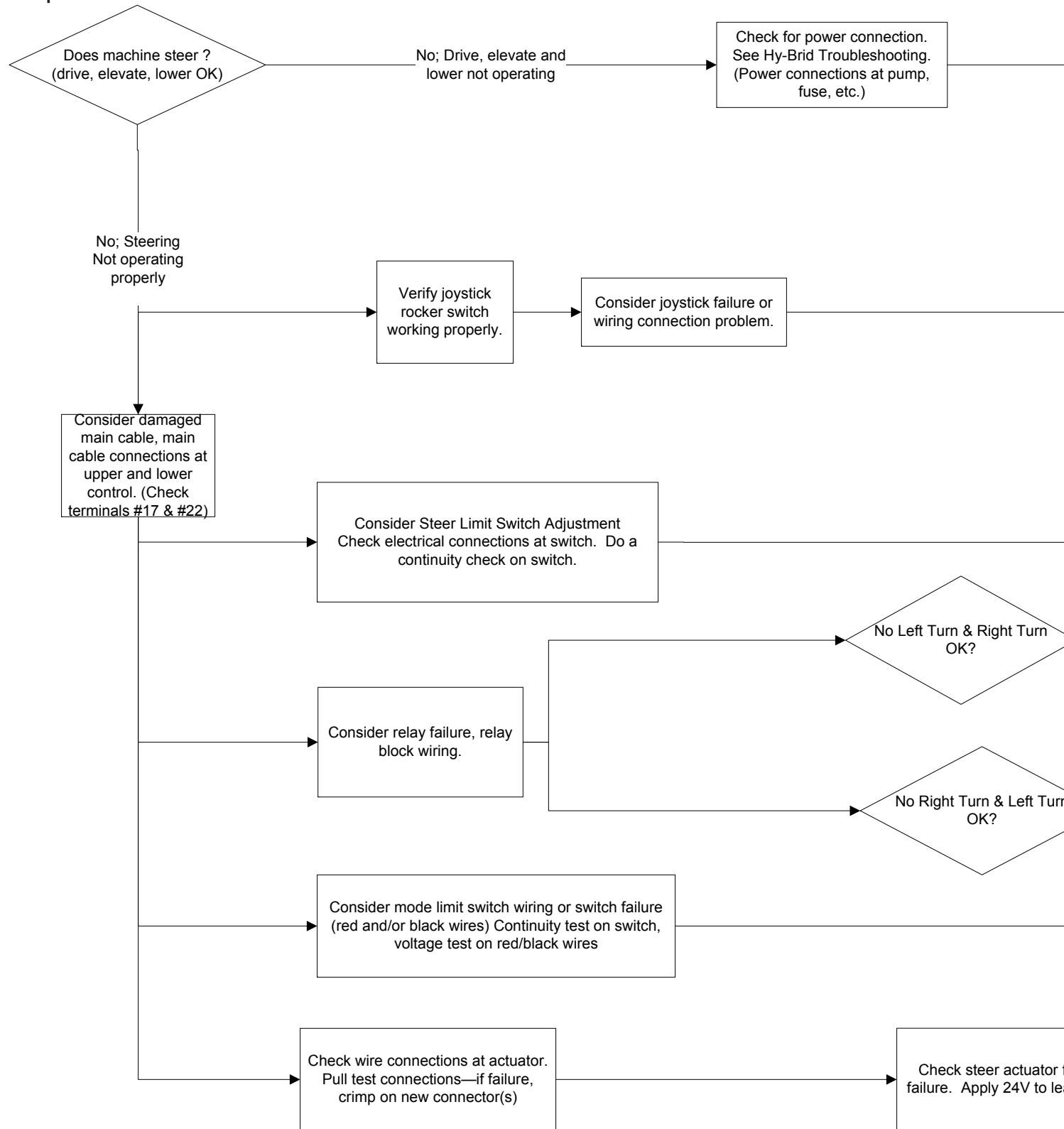
6.2 | DRIVE CIRCUIT

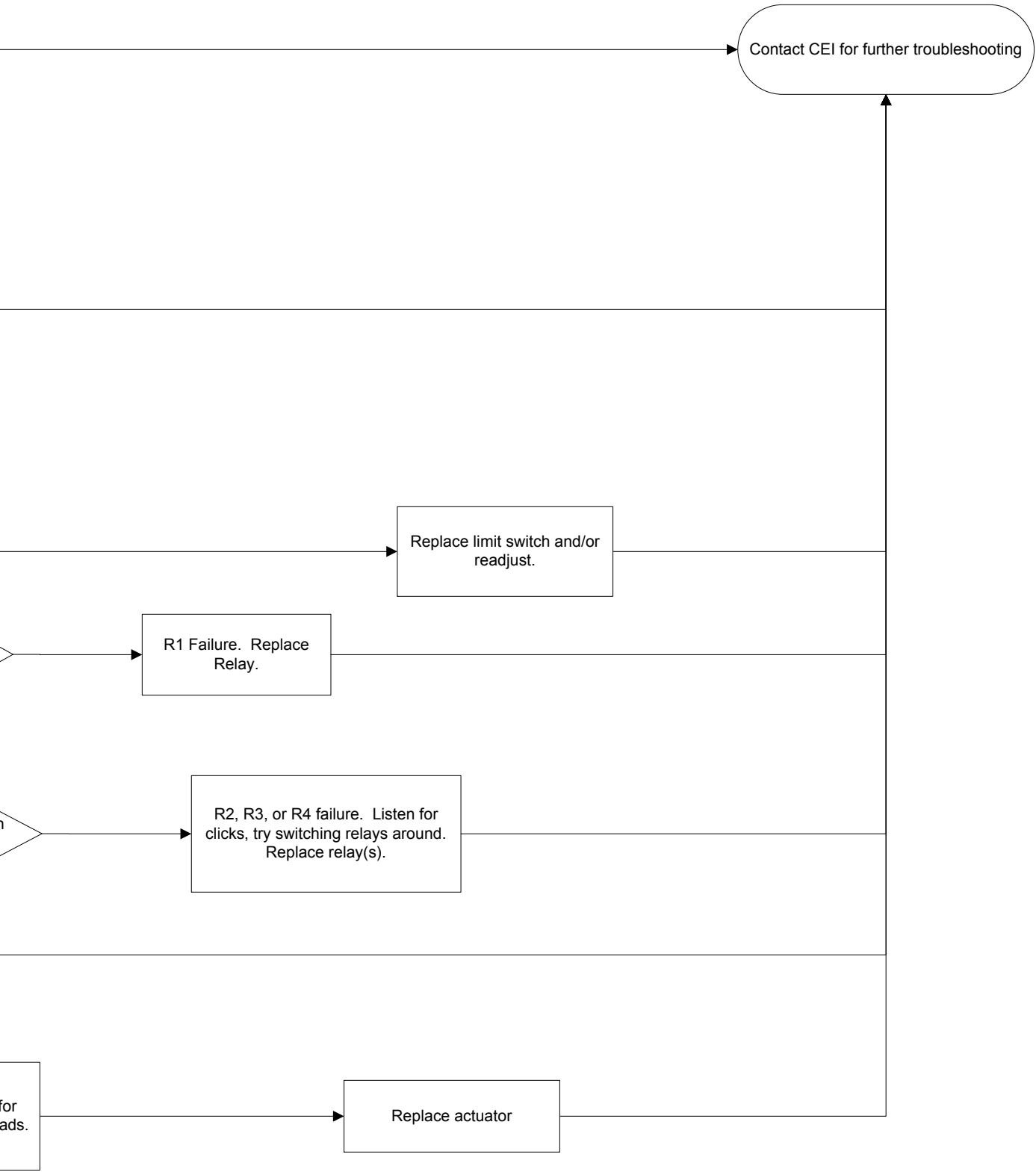




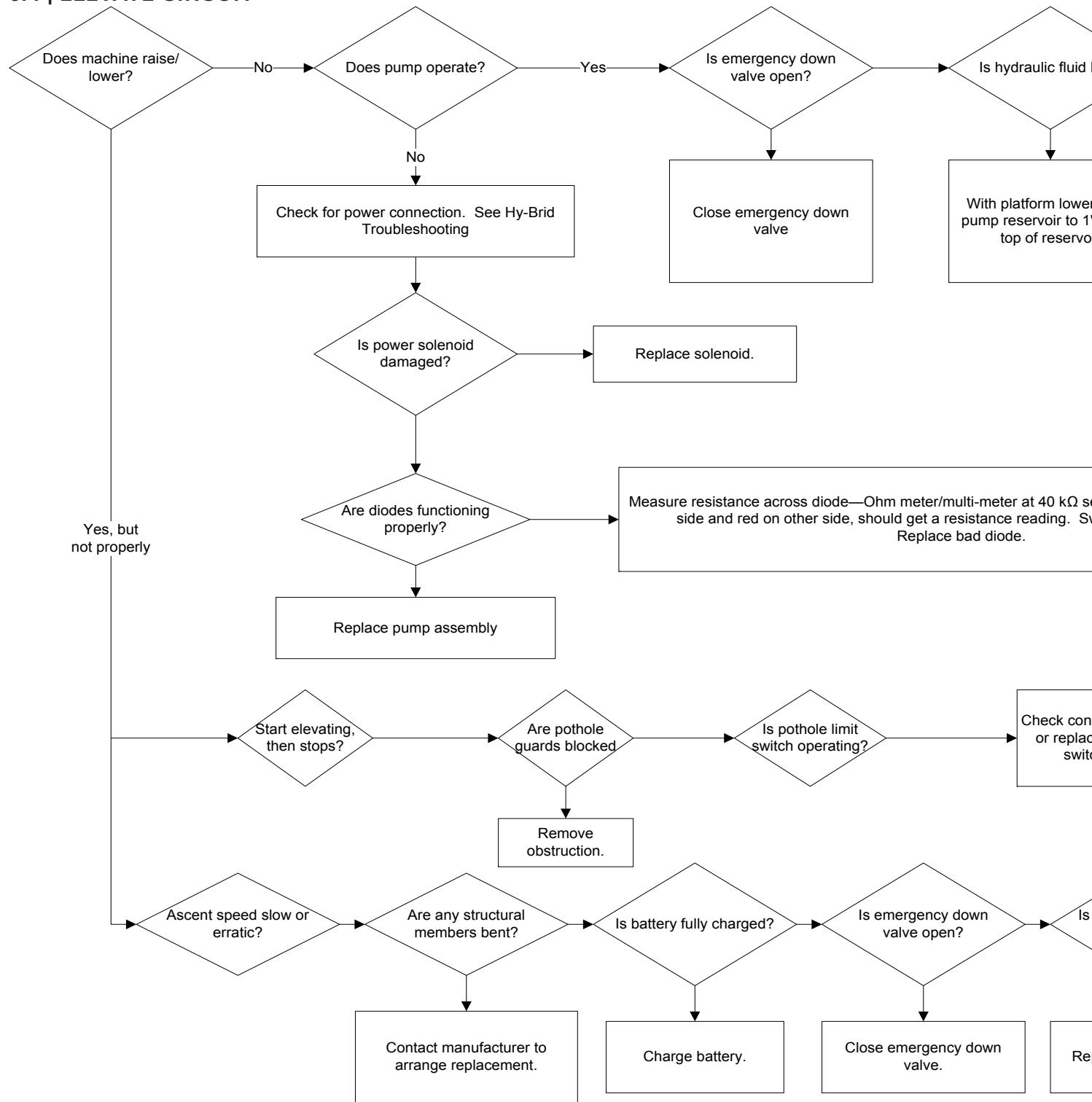
Hy-Brid Troubleshooting Flowchart
Drive Problems
Revision A: Initial Release 01/14/2010

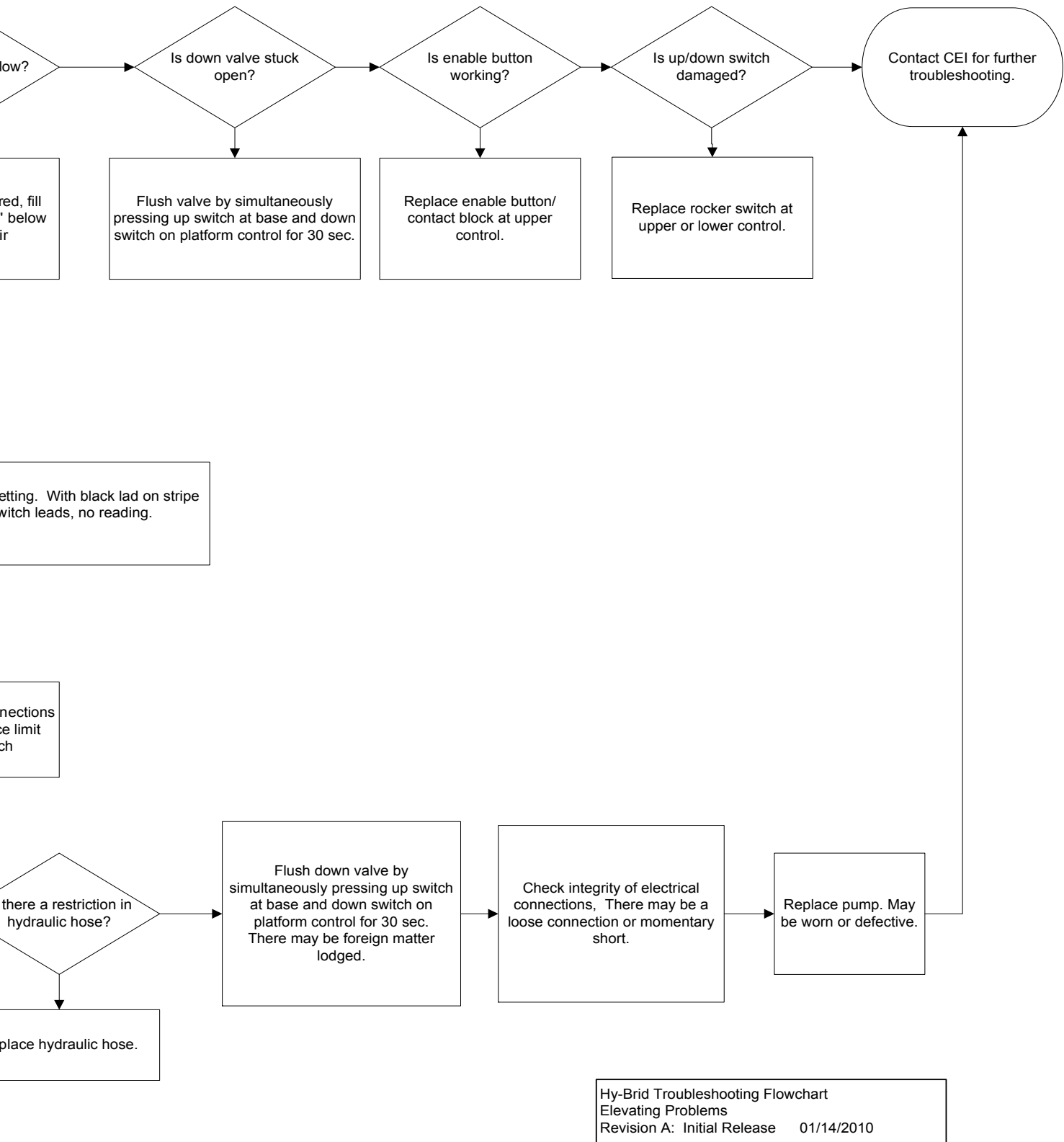
6.3 | STEER CIRCUIT





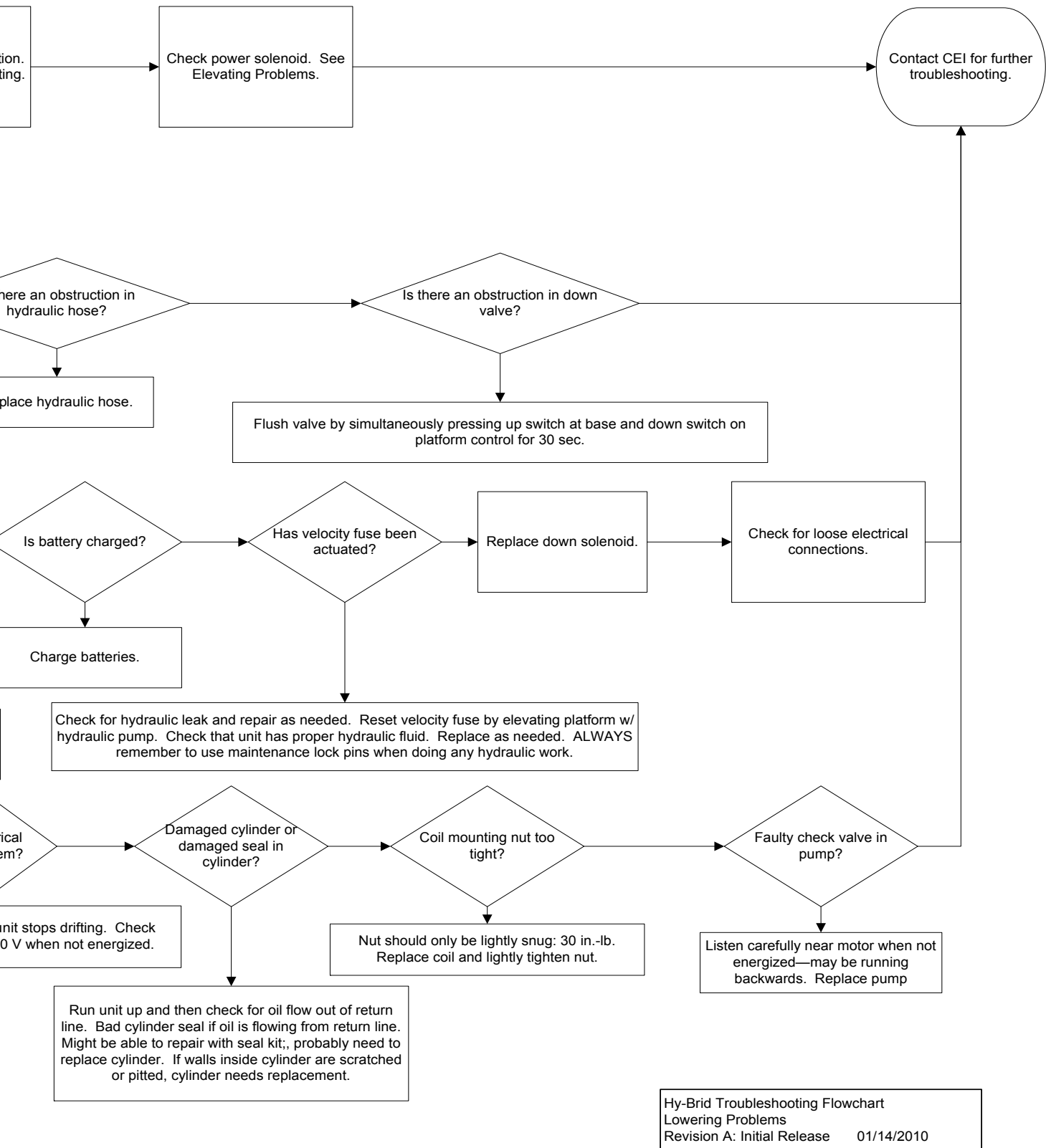
6.4 | ELEVATE CIRCUIT





HY-BRID LIFTS™





SECTION 7 | PARTS DIAGRAMS



USE ONLY MANUFACTURER APPROVED REPLACEMENT PARTS. USE OF NON-OEM PARTS WILL VOID WARRANTY.



REPLACEMENT OF THE FOLLOWING COMPONENTS WILL AFFECT THE STRENGTH, STABILITY, OR SAFETY FUNCTION OF THE UNIT: BATTERY (ELEC-047), HYDRAULIC CYLINDER (HYDR-007-1 OR HYDR-041-2), DRIVE CONTROL BOARD (ELEC-903), AND ALL STRUCTURAL COMPONENTS.

Refer to the Hy-Brid Lifts Operation and Safety Manual for decal part numbers and locations.

In addition to the decals listed in the Operation and Safety Manual, a partial list of replacement parts . These represent current model revisions. A full parts manual, part# SUPO-682 is available from Hy-Brid Lifts.

Refer to our website, www.hybridlifts.com for more complete part listings and earlier revisions. Several parts are model-, serial number-, or manufacture date-specific. Contact your dealer for replacement part availability and pricing.

Description	Part Number	Notes
ALARM,SLOW PULSE	ELEC-635	DESCENT/MOTION ALARM
ALARM-FAST PULSE	ELEC-635-1	TILT ALARM
ASM,CTL UPR (HB ANSI)	SUB A9-002	
ASM,SCISSOR CYL 2X 10FT	SUB A7-KIT	
ASM,SCISSOR CYL 3X/4X 14/18	SUB A7-1-KIT	
BOARD,DRIVE CTL (HB2)	SUB 903	
BUTTON,PUSH GREEN	ELEC-602-KIT2	
BUTTON,PUSH/PULL RED E-STOP	ELEC-071-KIT	
CHARGER,24V	ELEC-747	
CONTACT BLOCK,NC	ELEC-072	
CONVERSION KIT: ANSI/CSA HB2	1023000650-KIT	
CORD,NEMA 515/IEC C13,36	ELEC-639-3	
DECALS,HB-1030,KIT	112-21-008-50-K	
DECALS,HB-1430,KIT	112-21-008-55-K	
DRIVE MOTOR BRAKE L,HB,EUC	ELEC-627-3L	
DRIVE MOTOR BRAKE R,HB,EUC	ELEC-627-3R	
DRIVE MOTOR,24V ELE,HB,EUC	ELEC-626-3L-KIT	
DRIVE MOTOR,24V ELE,HB,EUC	ELEC-626-3R-KIT	
EMERGENCY STOP BUTTON	ELEC-071-KIT	
HYDRAULIC OIL	HYDR-032	Not available as a replacement part. Replace with Flomite #150, Dexron II, Mobil-DTE 2 or equivalent.
JOYSTICK	ELEC-601	
LWR CONTROLS (ANSI STYLE HB2)	SUB A8-002	
MAIN CABLE ASSEMBLY	SUB A13-4	
MANUAL BOX	HARD-603	
MANUAL,PARTS HB-1030/1430 S2	SUPO-682	
METER,HOUR	ELEC-610-2	
ORING,0.19X12.5	HARD-606-1	
RELAY,SPDT,ICE CUBE,24V DC	ELEC-631	
SENSOR,TILT 1.5 X 2.0 NO	ELEC-629	REQUIRED IN CANADA; OK FOR USA
SENSOR,TILT 2.0 X 2.0 NO	ELEC-628	USA ONLY; IN CANADA USE ELEC-629
SWITCH,KEY	ELEC-073F-KIT	
SWITCH,LIMIT,BUTTON MICRO	ELEC-627-4-KIT	
SWITCH,LIMIT,ROT LVR,NO/NC PO	ELEC-123-5	
SWITCH,ROCKER DPDT	ELEC-133B	
WHL,10X2,GREY UR	WHEEL-604-KIT	
WHL,10X4 GREY UR KW 1.0	WHEEL-600-1	
WHL,8X2 GREY UR,OFFSET	WHEEL-611-KIT	

SECTION 8 | WARRANTY

LIMITED WARRANTY

Warranty Statement—North America Only

1. LIMITED WARRANTIES

Subject to the terms, conditions and limitations set forth herein, Custom Equipment, Inc. (the "Company") warrants to the first end-user ("Buyer") that:

- a. Limited Product Warranty
- b. For a period of 12 months from the date that a new product manufactured by the Company ("Product") is delivered to the Buyer, the Product will (i) conform to the specifications published by the Company for such Product as of the date of delivery; and (ii) be free of any defect in material and/or workmanship under normal use and maintenance; and
- c. Extended Structural and Chassis Warranty
For a period of 60 months from the date that the Product is delivered to the Buyer, the chassis and other structural components of such Product will be free from defects in material and/or workmanship under normal use and maintenance.

2. EXCLUSIONS / WHAT IS NOT COVERED

The following items are NOT covered under this Limited Warranty:

Defects in, and damage or loss relating to, any batteries incorporated by the Company into or made a part of the Product. Any such defects, damage or loss shall be exclusively covered by the battery manufacturer's warranty, if any. For more information regarding the battery warranty, the Buyer should contact the battery manufacturer using the contact information shown on the battery;

Damage or loss resulting from or caused by carrier handling;

Damage or loss resulting from or caused by normal wear and tear, weathering, lack of use or use with incompatible equipment or software;

Damage resulting from or caused by improper maintenance, improper handling or storage, improper use, abuse, neglect, operation beyond rated capacity, or operation after discovery of defective or worn parts;

Any part, component or assembly altered or modified in any way not approved in writing by the Company;

Damage to any equipment or parts not manufactured by the Company; and

Acts of God, accidents or any other causes beyond the Company's reasonable control.

3. MAKING A WARRANTY CLAIM

As a prerequisite to making any claim under this Limited Warranty, Buyer must give the Company written notice of any suspected defect promptly after discovery. Such notice shall specifically identify the suspected defect, the original delivery date and complete Buyer identification and location information. The Company will not accept any Product for warranty service without receiving Buyer's written notice and issuing a return goods authorization. If requested by the Company, Buyer shall return the defective Product, or parts, components or assemblies thereof, to the Company, F.O.B. Company's designated location. All returned Products or parts, components or assemblies thereof that are replaced under this Limited Warranty shall become the property of the Company. The Company reserves the right to review Buyer's maintenance and operation records and procedures to determine if the alleged defect(s) were due to any of the items listed in Sections 2 of this Limited Warranty. The Company shall not be liable for any claim under this Limited Warranty if Buyer fails to satisfy the conditions set forth in this Section.

4. EXCLUSIVE WARRANTY REMEDIES

a. Exclusive Repair or Replace Remedy

The Company's sole obligation and Buyer's exclusive remedy with respect to any defect in the Product occurring during the warranty periods set forth in Section 1 of this Limited Warranty shall be for the Company, at its option, to repair or replace (or have one of its designated authorized dealers repair or replace) the Product or part, component or assembly thereof that contains a defect in materials or workmanship. The Company reserves the right, at its discretion, to use new, re-manufactured or refurbished replacement parts. Notwithstanding anything in this Limited Warranty to the contrary, the Company shall not be obligated to replace the entire Product if a covered defect can be remedied by the repair or replacement of a defective part, component or assembly. The Company shall be responsible for the cost of all parts and labor charges, up to the Maximum Labor Amount determined in accordance with Section 4(b) of this Limited Warranty, necessary to remedy such defect.

b. Labor Charges

If field repairs or parts replacement are necessary on any Product covered by this Limited Warranty, the Company will reimburse its designated authorized dealer for those direct labor costs incurred to perform such field repairs or parts replacement up to the maximum amount specified in the Company's current Field Service Rate (hereinafter, the "FSR") or in any 'Flat Rate Guides' or similar agreement established with the authorized dealer (such maximum amount shall be referred to in this Limited Warranty as the "Maximum Labor Amount"). Current versions of the Company's FSR and Flat Rate Guides are incorporated by reference into this Limited Warranty. For a current copy of the Company's FSR and Flat Rate Guides, Buyer should contact the Company at 1-866-334-0756. Buyer shall be responsible for any costs or fees due to the authorized dealer in excess of the Maximum Labor Amount.

5. DISCLAIMER OF OTHER EXPRESS AND IMPLIED WARRANTIES

EXCEPT FOR THE LIMITED WARRANTIES SET FORTH IN SECTION 1 ABOVE, THE COMPANY MAKES NO OTHER REPRESENTATIONS OR WARRANTIES AND HEREBY DISCLAIMS ALL EXPRESS OR IMPLIED REPRESENTATIONS OR WARRANTIES REGARDING THE PRODUCT, INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTY OF MERCHANTABILITY, NON-INFRINGEMENT OF PROPRIETARY OR THIRD-PARTY RIGHTS OR FITNESS FOR A PARTICULAR PURPOSE. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF. No employee or representative of the Company or any of its authorized dealers is authorized to modify any term, condition or limitation in this Limited Warranty unless such modification is made in writing and signed by an officer of the Company.

6. LIMITATION OF LIABILITY

NOTWITHSTANDING ANYTHING IN THIS WARRANTY TO THE CONTRARY, IN NO EVENT SHALL THE COMPANY OR ANY OF ITS AFFILIATES OR SUBSIDIARIES BE LIABLE TO BUYER FOR ANY INDIRECT, SPECIAL, EXEMPLARY, PUNITIVE OR CONSEQUENTIAL DAMAGES (INCLUDING LOST PROFITS, LOST REVENUE, DOWN TIME, LOSS OF BUSINESS OPPORTUNITY OR OTHER ECONOMIC LOSSES), WHETHER IN AN ACTION IN CONTRACT OR TORT (INCLUDING NEGLIGENCE AND STRICT LIABILITY) OR OTHERWISE, EVEN IF THE COMPANY HAS BEEN SPECIFICALLY ADVISED OF THE POSSIBILITIES OF SUCH DAMAGES.

Version of 2.1.13

SECTION 9 | INSPECTION AND REPAIR LOG

[illegible]

HY-BRID LIFTS[™]

BY CUSTOM EQUIPMENT INC

Self-Propelled Aerial Work Platform
Maintenance & Troubleshooting Manual
HB-1030/1430

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"Hy-Brid Lifts" is a trademark of Custom Equipment, Inc.
These machines comply with ANSI/SIA A92.6 and CSA B354.2-01

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